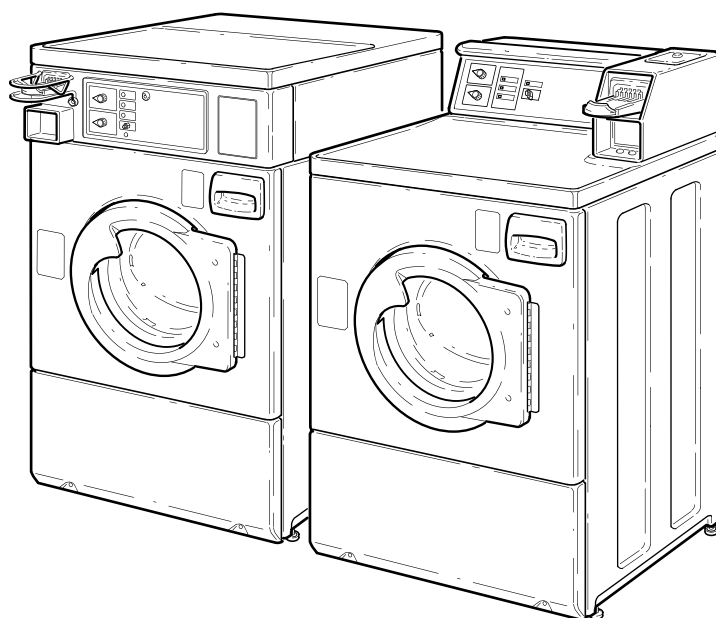


Commercial Frontload Washers

Refer to Page 3 for Model Numbers



H018C_800382

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

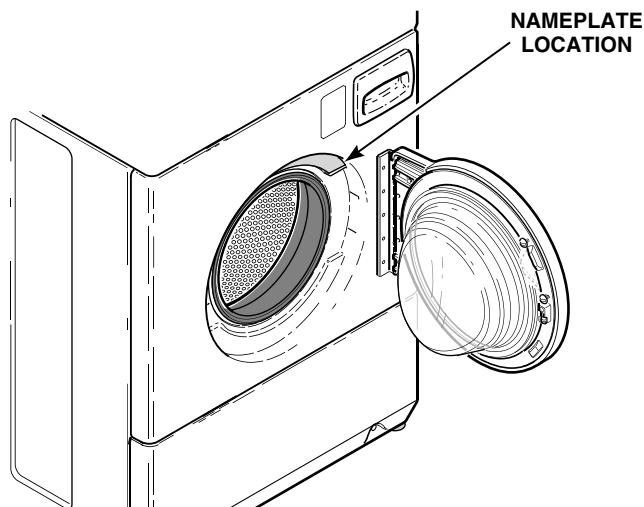
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



H129P_800382

Model Identification

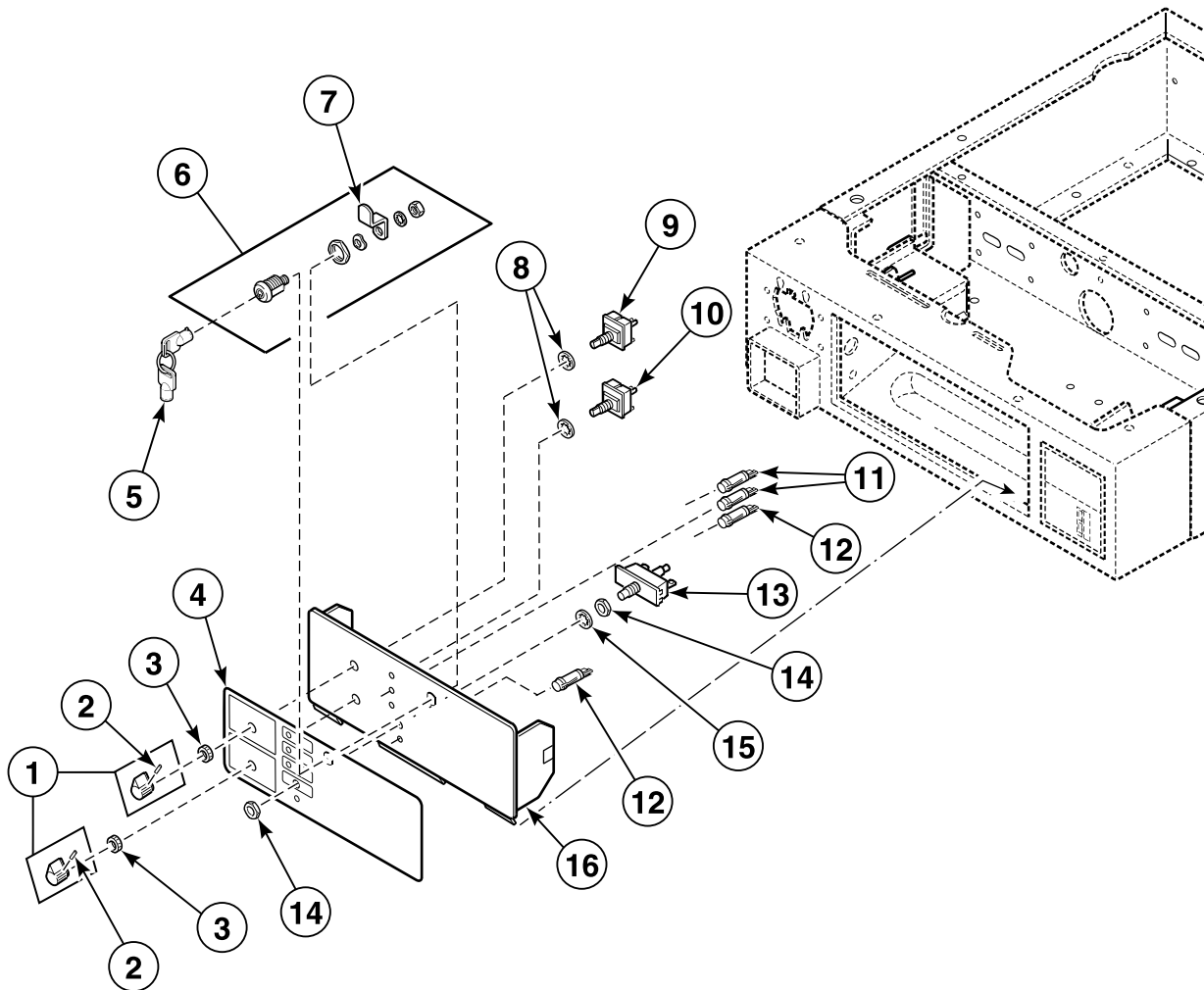
Information in this manual is applicable to these washer models:

HWF261*E	HWRT61*H	SWF261*E	SWRB61*J	SWRT61*H
HWF261*H	HWRT61*H1102	SWF261*H	SWRC61*J	SWRY61*H
HWR261*E	HWRY61*H1102	SWR261*E	SWRD61*H	SWRZ61*H
HWR261*H	HWRZ61*H	SWR261*H	SWRF61*J	
HWRB61*J1102	HWRZ61*H1102	SWRB61*H	SWRH61*J	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Control Panel and Controls

Models HWF261*E, HWF261*H, SWF261*E and SWF261*H



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Control Panel and Controls

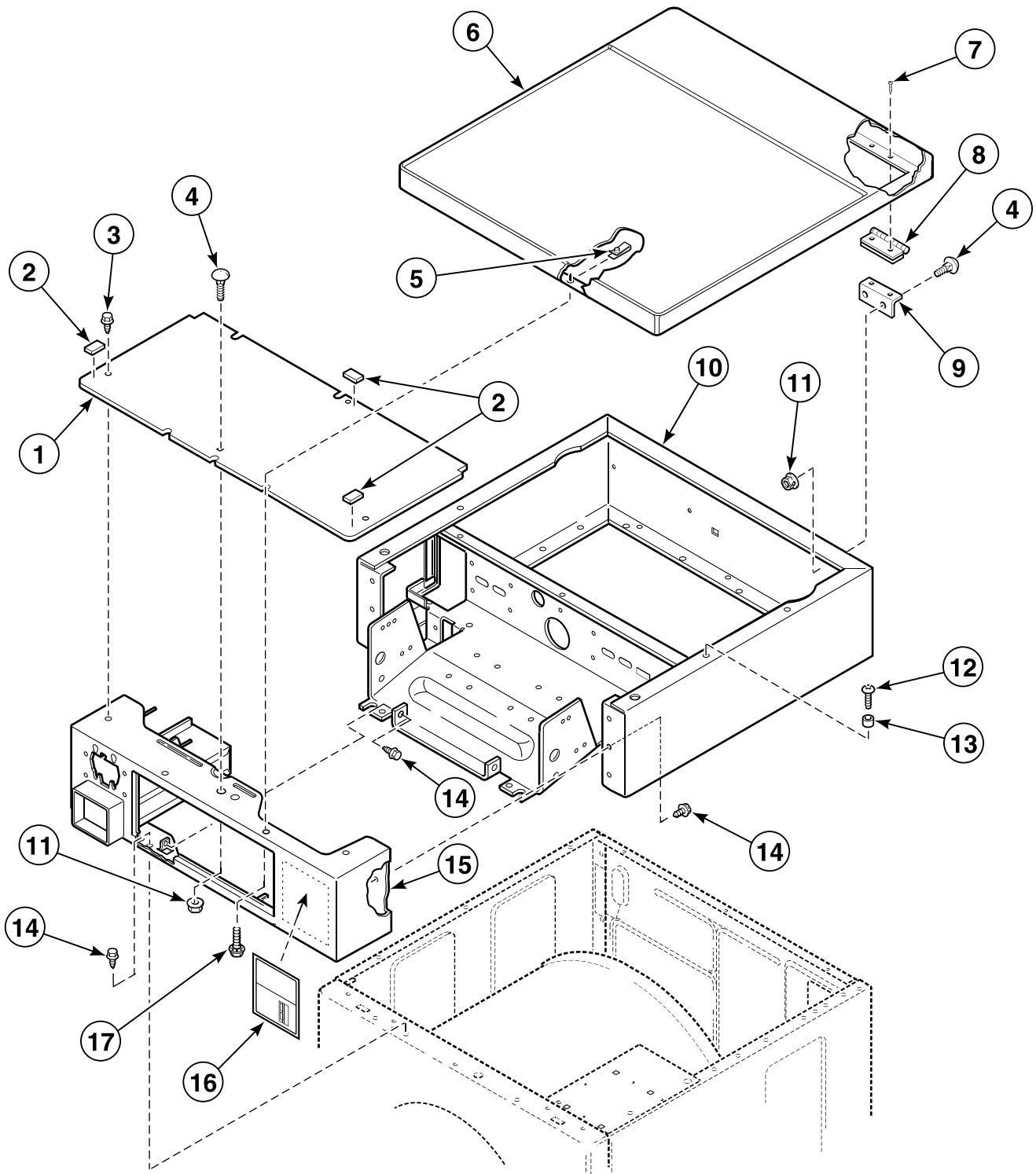
REF	PART NO.	DESCRIPTION	COMMENTS
1	39897	Switch Knob	
2	N/A	Screw	
3	24205	Nut	
4	800260	Graphic Overlay	Models SWF261*E and SWF261*H
	800495	Overlay	Models HWF261*E and HWF261*H
5	54612	Key	GR800
6	27260P	Lock Kit	
7	27261	Lock Cam	
8	91176	Washer	
9	685595	Temperature Switch	
10	800404	Motor Speed Switch	
11	32464	Light	110 Volt; In use or close door
12	32519	Light	230 Volt; Spin or door locked
13	55882	Switch Assembly	
14	52947	Nut	
15	25820	Washer	
16	800273W	Control Panel and Bracket Assembly	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Cabinet Top and Control Cabinet

Models HWF261*E, HWF261*H, SWF261*E and SWF261*H



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Cabinet Top and Control Cabinet

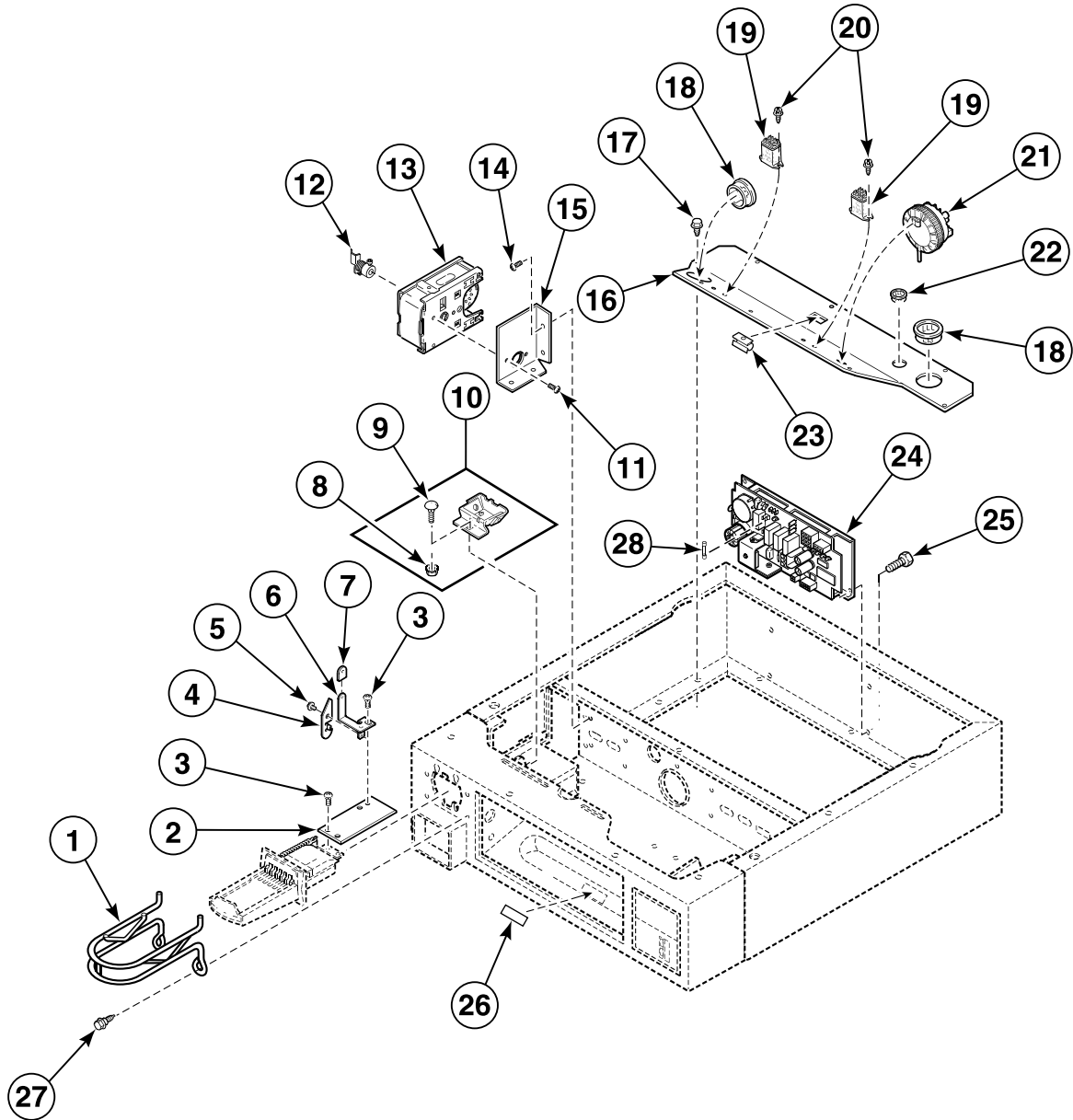
REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Security Top Panel	
2	56128	Bumper Pad	
3	36048	Screw	
4	29651	Bolt	
5	36020	Nut	
6	802247WP	Top and Gusset Assembly	White
	802247QP	Top and Gusset Assembly	Bisque
	802247LP	Top and Gusset Assembly	Almond
7	685847	Pop Rivet	
8	511036	Hinge	
9	504228	Top Mounting Bracket	
10	800052W	Wrapper and Channel Assembly	White
	800052Q	Wrapper and Channel Assembly	Bisque
	N/A	Wrapper and Channel Assembly	Almond
11	M412986	Nut	
12	39733	Screw	
13	56079	Panel Locator	
14	503688	Screw	
15	511523W	Security Cabinet Front Assembly	White
	511523Q	Security Cabinet Front Assembly	Bisque
	511523L	Security Cabinet Front Assembly	Almond
16	685942	Instruction Label	
17	23008	Screw	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Timer, Motor Control Board, Pressure Switch and Relays

Models HWF261*E, HWF261*H, SWF261*E and SWF261*H



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Timer, Motor Control Board, Pressure Switch and Relays

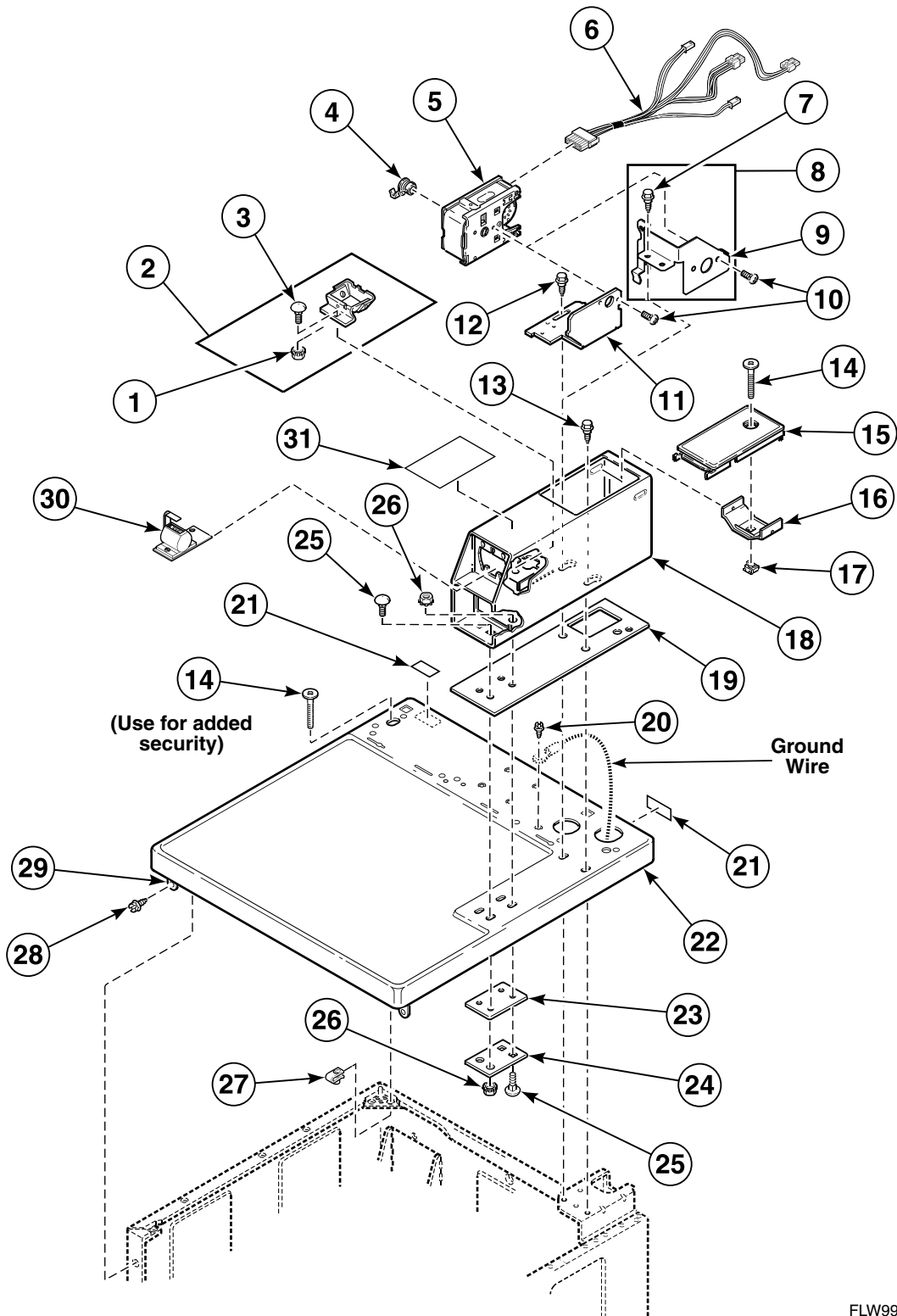
REF	PART NO.	DESCRIPTION	COMMENTS
1	58181	Coin Slide Guard	
2	685593	Coin Slide Extension	
3	N/A	Screw	
4	36164	Actuator	
5	36166	Screw	
6	685592	Actuator Support	
7	36165	Plastic Boot	
8	M412986	Nut	
9	29651	Bolt	
10	523P3	Coin Funnel Kit	
11	21720	Screw	
12	29503	Clutch Assembly	
13	685585P	Timer	Models HWF261*H and SWF261*H through Serial No. 0007013011; Models HWF261*E and SWF261*E
	800721P	Timer	Models HWF261*H and SWF261*H starting Serial No. 0007013012
14	503688	Screw	
15	685365	Timer Bracket	
16	801371	Control Shield	
17	503661	Screw	
18	503235	Snap Bushing	
19	431349	Relay	
20	51782	Screw	
21	800468P	Pressure Switch	
22	M402542	Snap Bushing	
23	36985	Hose Clip	
24	800076P	Control Board Kit	
25	501524	Screw	
26	505281	Disconnect Power Warning Label	
27	33562	Screw	
28	F350138	Fuse	7 Amp; 1.25 x .25; Use with item 24

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Timer, Meter Case, Service Door and Cabinet Top

Models HWR261*E, HWR261*H, SWR261*E and SWR261*H



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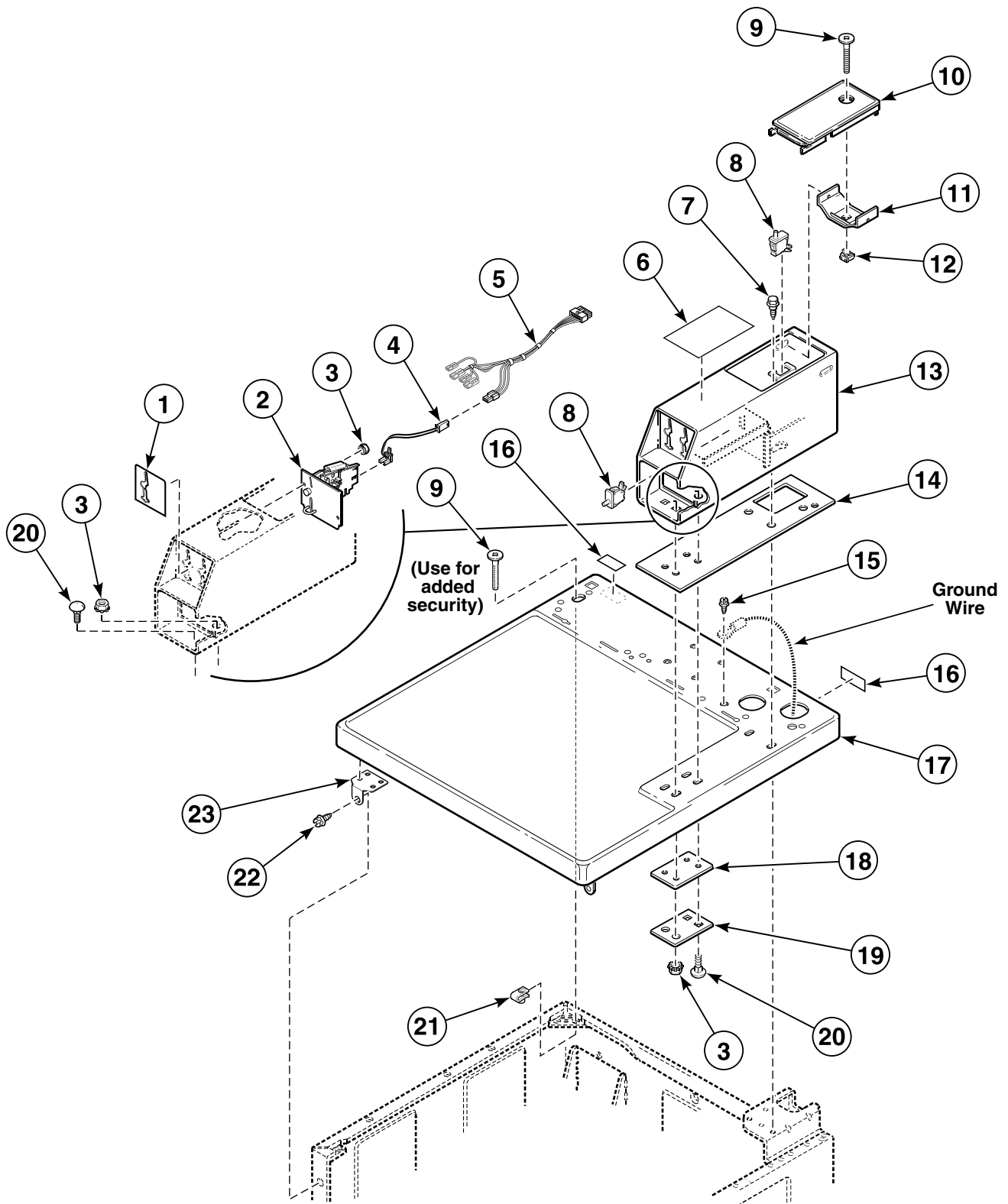
Timer, Meter Case, Service Door and Cabinet Top

REF	PART NO.	DESCRIPTION	COMMENTS
1	M412986	Nut	
2	523P3	Coin Funnel Kit	
3	29651	Bolt	
4	29503	Clutch Assembly	
5	685585P	Timer	Models HWR261*H and SWR261*H through Serial No. 0007013011; Models HWR261*E and SWR261*E
	800721P	Timer	Models HWR261*H and SWR261*H starting Serial No. 0007013012
6	800146	Timer Harness Assembly	
7	503688	Screw	2 required; Use with item 8
8	789P3	Long Vault Timer Bracket Kit	Use with 201010*P Meter Case Kit; Includes items 6, 8 and 12
9	200832	Long Vault Timer Bracket	Use with 201010*P Meter Case Kit
10	21720	Screw	
11	35249	Timer Bracket	Use with 524P3* Meter Case and Funnel Kit
12	502431	Screw	Use with item 10
13	36048	Screw	
14	503673	Screw	
15	39874WP	Service Door Assembly	White
	39874QP	Service Door Assembly	Bisque
	39874LP	Service Door Assembly	Almond
16	30642	Meter Case Locking Bracket	
17	30647	Nut	
18	524P3W	Meter Case and Funnel Kit	White; Includes items 2, 18 and 22-25
	524P3L	Meter Case and Funnel Kit	Almond; Includes items 2, 18 and 22-25
	524P3Q	Meter Case and Funnel Kit	Bisque; Includes items 2, 18 and 22-25
	201010WP	Meter Case Kit	White; Use with long coin vault
	201010LP	Meter Case Kit	Almond; Use with long coin vault
	201010QP	Meter Case Kit	Bisque; Use with long coin vault
19	26354	Meter Case Gasket	
20	52909	Screw	
21	505281	Disconnect Power Warning Label	
22	511527WP	Top Kit	White
	511527LP	Top Kit	Almond
	511527QP	Top Kit	Bisque
23	35526	Meter Case Bracket Gasket	
24	35525	Meter Case Lockdown Bracket	
25	02505	Bolt	
26	29786	Nut	
27	27222	Nut	Use for added security
28	503661	Screw	
29	510146	Bracket	
30	201280P	Mechanical Counter Kit Assembly	Use with 201010*P Meter Case Kit
31	800137	Rear Control Operating Instruction Label	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Coin Drop, Meter Case, Service Door and Cabinet Top

Models HWRB61*J1102, HWRT61*H, HWRT61*H1102, HWRZ61*H, HWRZ61*H1102,
SWRB61*H, SWRB61*J, SWRH61*J, SWRT61*H and SWRZ61*H



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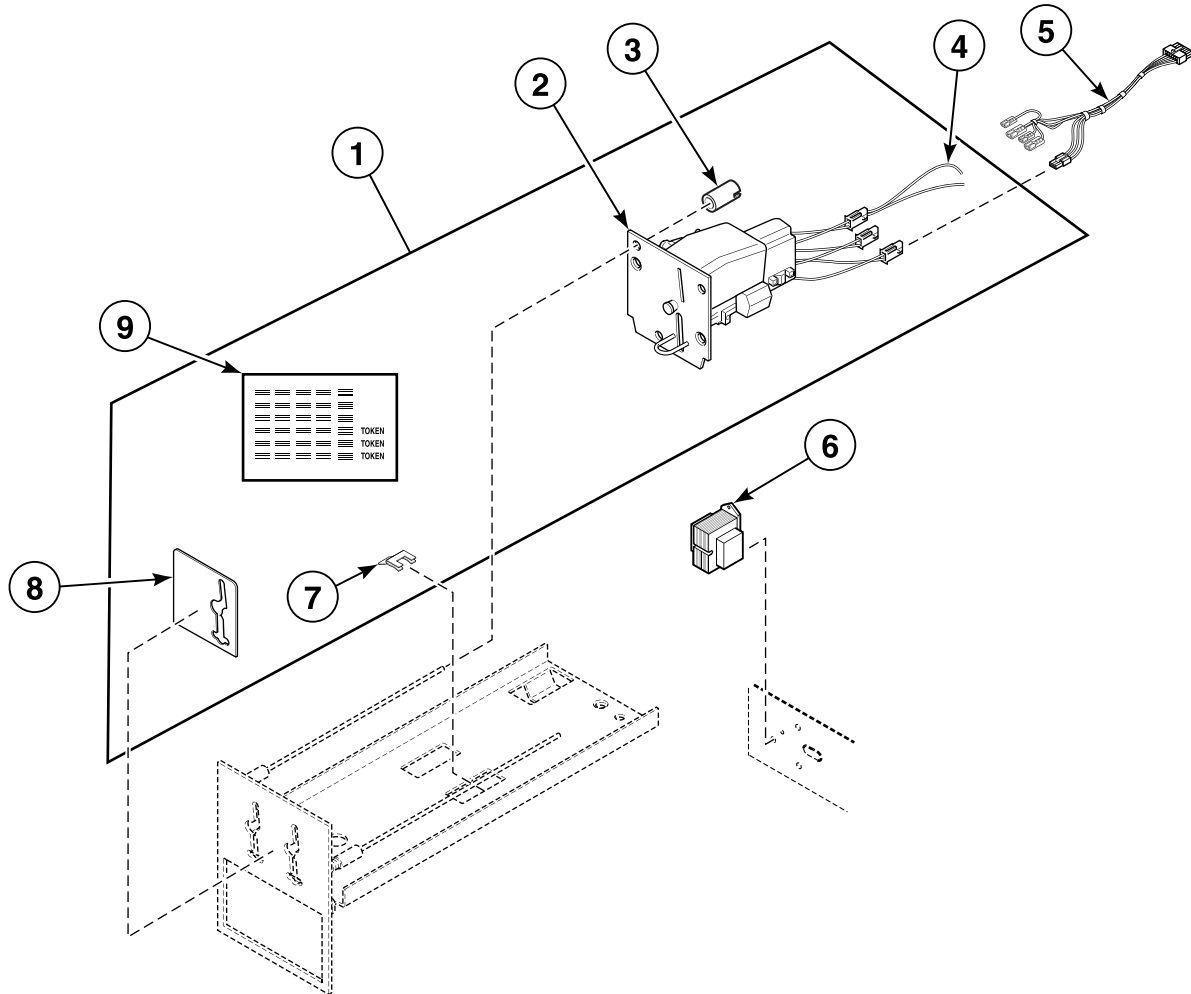
Coin Drop, Meter Case, Service Door and Cabinet Top

REF	PART NO.	DESCRIPTION	COMMENTS
1	38717	Single Overlay	Single drop; Models HWRT61*H, HWRZ61*H, SWRB61*H, SWRB61*J, SWRH61*J, SWRT61*H and SWRZ61*H
	39073	Dual Overlay	Dual drop; Models HWRB61*J1102, HWRT61*H1102 and HWRZ61*H1102
2	38479P	Coin Drop	Single drop; Models HWRT61*H, HWRZ61*H, SWRB61*H, SWRB61*J, SWRH61*J, SWRT61*H and SWRZ61*H
	200578P	Coin Drop Assembly	Dual drop; Models HWRB61*J1102, HWRT61*H1102 and HWRZ61*H1102
3	29786	Nut	
4	200674P	Opto Coupler	
5	802904P	Harness Assembly	Models HWRT61*H, HWRZ61*H, SWRB61*H, SWRB61*J, SWRH61*J, SWRT61*H and SWRZ61*H
	802905	Harness Assembly	Models HWRB61*J1102, HWRT61*H1102 and HWRZ61*H1102
6	800137	Rear Control Operating Instruction Label	
7	36048	Screw	
8	504570	Switch	
9	503673	Screw	
10	39874WP	Service Door Assembly	White
	39874QP	Service Door Assembly	Bisque
	39874LP	Service Door Assembly	Almond
11	30642	Meter Case Locking Bracket	
12	30647	Nut	
13	38724W	Meter Case Assembly	White
	38724Q	Meter Case Assembly	Bisque
	38724L	Meter Case Assembly	Almond
14	26354	Meter Case Gasket	
15	20530	Screw	
16	505281	Disconnect Power Warning Label	
17	511527WP	Top Kit	White
	511527QP	Top Kit	Bisque
	511527LP	Top Kit	Almond
18	35526	Meter Case Bracket Gasket	
19	35525	Meter Case Lockdown Bracket	
20	02505	Bolt	
21	27222	Nut	
22	503661	Screw	
23	510146	Bracket	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Electronic Coin Drop

Models HWRB61*J1102, HWRT61*H, HWRT61*H1102, HWRZ61*H, HWRZ61*H1102,
SWRB61*H, SWRB61*J, SWRT61*H and SWRZ61*H



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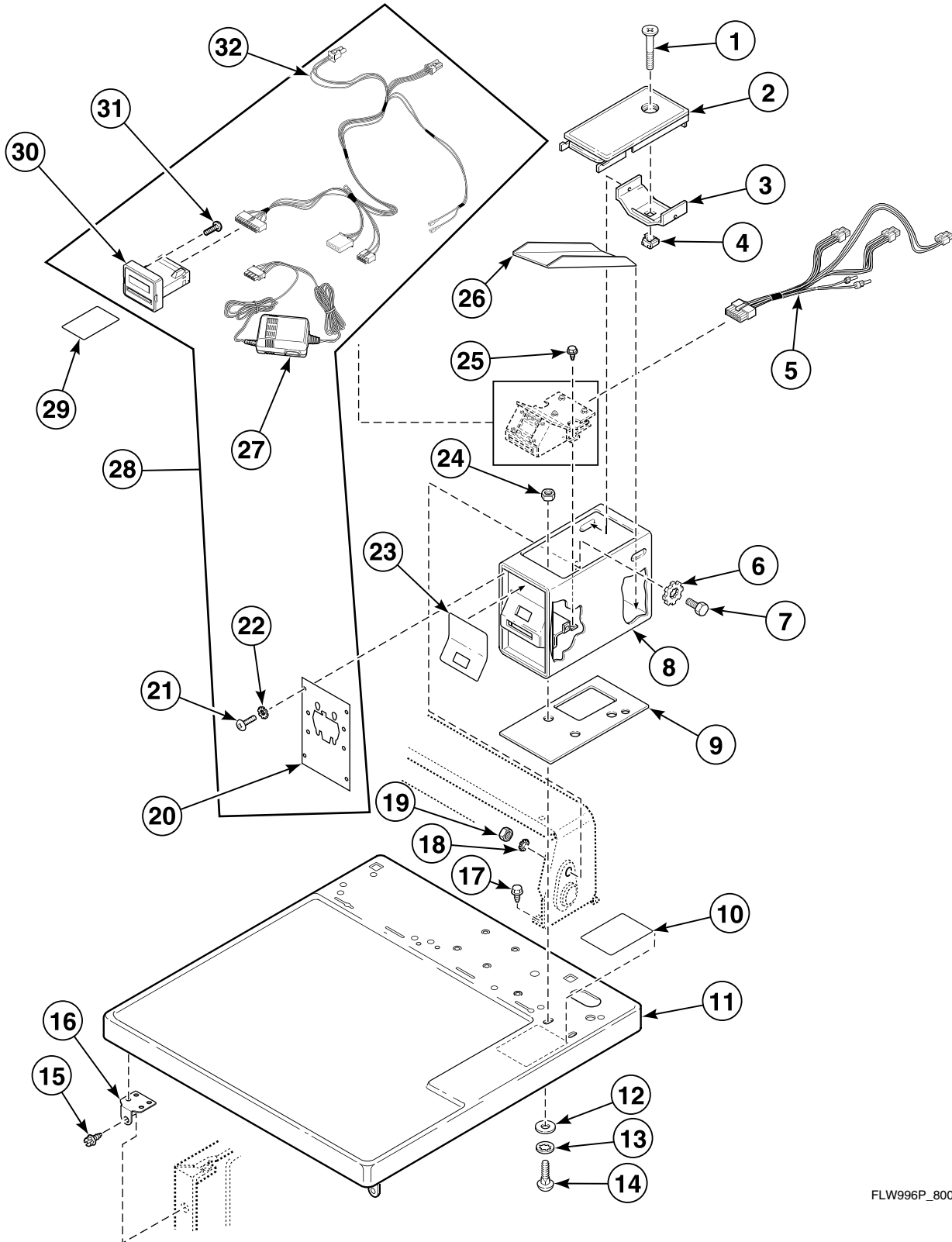
Electronic Coin Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	CK095	Electronic Coin Drop Kit	Includes items 2-4 and 7-9
2	70294101P	Electronic Coin Drop Assembly	
3	201216	Nut	
4	201104	Coin Drop Wire Harness	
5	802905	Harness Assembly	Electronic coin drop requires this harness. If unit is not factory-equipped with this harness, it must be ordered separately.
6	201375P	Transformer	Electronic coin drop requires this transformer. If unit is not factory-equipped with this transformer, it must be ordered separately.
7	201572	Clip	
8	201091	Overlay	
9	38725	Coin Identification Paper	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Security Case, Card Reader and Cabinet Top

Model SWRD61*H



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Security Case, Card Reader and Cabinet Top

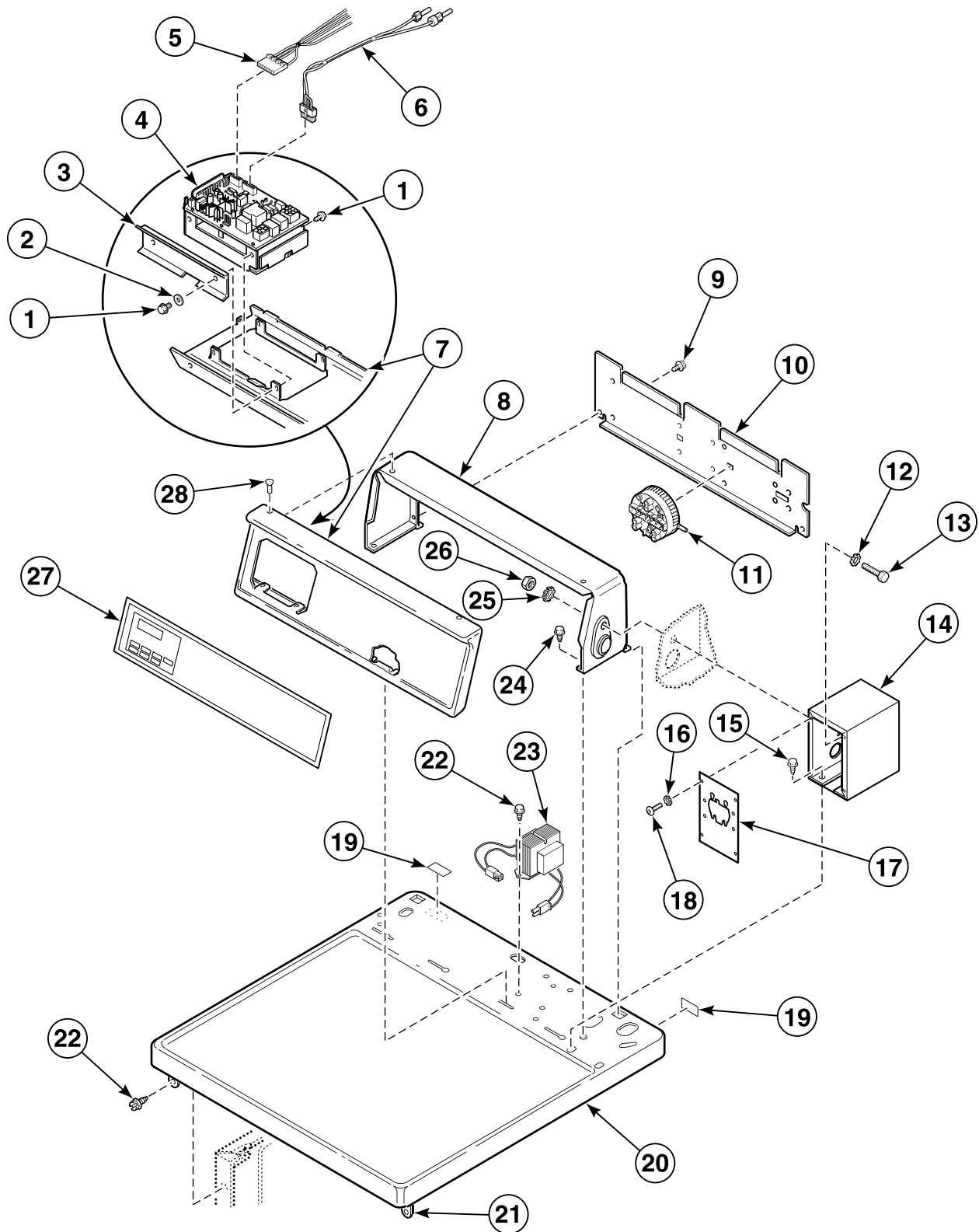
REF	PART NO.	DESCRIPTION	COMMENTS
1	503673	Screw	
2	39874WP	Service Door Assembly	White
	39874QP	Service Door Assembly	Bisque
	39874LP	Service Door Assembly	Almond
3	30642	Meter Case Locking Bracket	
4	30647	Nut	
5	N/A	Card Reader Harness Assembly	Use with 39685 Card Reader
6	M400017	Washer	
7	02916	Screw	
8	38145L	Security Case Assembly	Use with 39685 Card Reader
	37733W	Timer Case Assembly	Use with card reader kit
9	N/A	Security Case Gasket	
10	800137	Rear Control Operating Instruction Label	
11	511528WP	Top Kit	White
	511528QP	Top Kit	Bisque
	511528LP	Top Kit	Almond
12	23225	Washer	
13	30627	Washer	
14	36048	Screw	
15	503661	Screw	
16	510146	Bracket	
17	23962	Screw	
18	02431	Washer	
19	52566	Nut	
20	39481W	Timer Plate	Use with card reader kit
21	51778	Screw	Use with card reader kit
22	21734	Washer	Use with card reader kit
23	38192	Card Reader Instruction Overlay	Use with 39685 Card Reader
24	29786	Nut	
25	52909	Screw	
26	N/A	Shield	
27	512496	Power Supply	
28	874P3	Card Reader Kit	Includes items 8, 20-22, 27 and 30-32
29	512499P	Programming Card	
30	512473	Card Reader	
31	512504	Screw	
32	512501	Harness	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Control Panel, Control Hood, Controls and Timer Case

Model SWRC61*J



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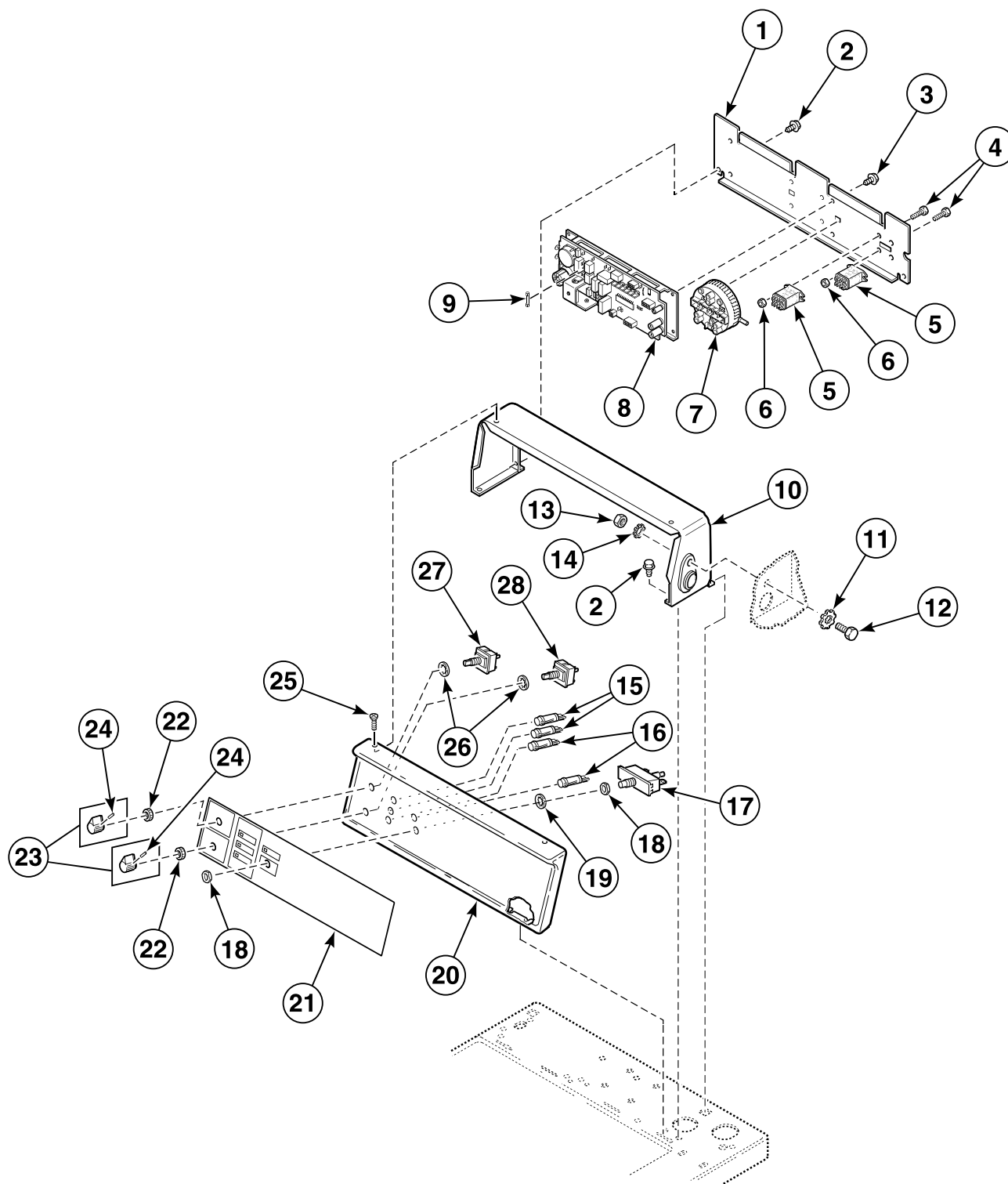
Control Panel, Control Hood, Controls and Timer Case

REF	PART NO.	DESCRIPTION	COMMENTS
1	501524	Screw	
2	200608	Washer	
3	210053	Control Shield	
4	800772P	Control Kit	
5	511478	MDC Central Pay Harness	
6	800728	Card Reader Harness Assembly	
7	800149W	Control Panel and Bracket Assembly	White
	800149Q	Control Panel and Bracket Assembly	Bisque
	800149L	Control Panel and Bracket Assembly	Almond
8	502567W	Control Hood	White
	502567Q	Control Hood	Bisque
	502567L	Control Hood	Almond
9	23222	Screw	
10	505798	Hood Back Plate	
11	800468P	Pressure Switch	
12	M400017	Washer	
13	02916	Screw	
14	37733W	Timer Case Assembly	
15	36048	Screw	
16	21734	Washer	
17	39481W	Timer Plate	White
	39481L	Timer Plate	Almond
18	51778	Screw	
19	505281	Disconnect Power Warning Label	
20	511528WP	Top Kit	White
	511528QP	Top Kit	Bisque
	511528LP	Top Kit	Almond
21	510146	Bracket	
22	503661	Screw	
23	210019P	Transformer	
24	501086	Screw	
25	02431	Washer	
26	52566	Nut	
27	800414	Graphic Overlay	
28	52864	Screw	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Control Panel, Control Hood and Controls (Drawing 1 of 4)

Models HWR261*E, HWR261*H, SWR261*E and SWR261*H



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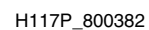
Control Panel, Control Hood and Controls (Drawing 1 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	505798	Hood Back Plate	
2	501086	Screw	
3	501524	Screw	
4	N/A	Screw	
5	431349	Relay	
6	02788	Nut	
7	800468P	Pressure Switch	
8	800076P	Control Board Kit	
9	F350138	Fuse	7 Amp; 1.25 x .25
10	502567W	Control Hood	White
	502567Q	Control Hood	Bisque
	502567L	Control Hood	Almond
11	M400017	Washer	
12	02916	Screw	
13	52566	Nut	
14	02431	Washer	
15	32464	Light	110 Volt; In use or close door
16	32519	Light	230 Volt; Spin or door locked
17	55882	Switch Assembly	
18	52947	Nut	
19	25820	Washer	
20	800142W	Control Panel and Bracket Assembly	White
	800142Q	Control Panel and Bracket Assembly	Bisque
21	801521	Control Panel Overlay	Models SWR261*E and SWR261*H
	801523	Control Panel Overlay	Models HWR261*E and HWR261*H
22	24205	Nut	
23	39897	Switch Knob	
24	N/A	Screw	
25	52864	Screw	
26	91176	Washer	
27	685595	Temperature Switch	
28	800404	Motor Speed Switch	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Models HWRB61*J1102, HWRT61*H, HWRT61*H1102, HWRZ61*H, HWRZ61*H1102, SWRB61*H, SWRB61*J, SWRD61*H, SWRT61*H and SWRZ61*H



Control Panel, Control Hood and Controls (Drawing 2 of 4)

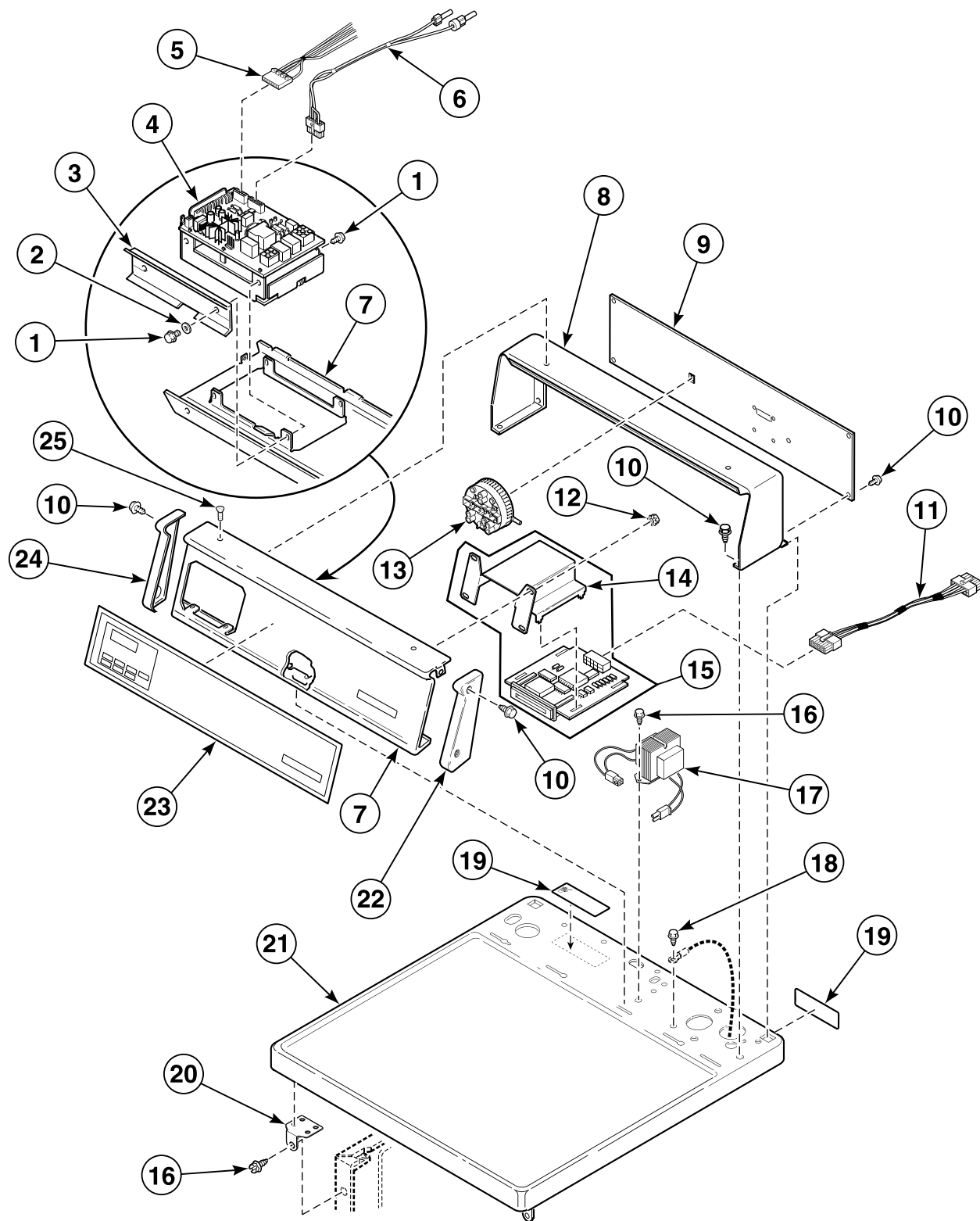
REF	PART NO.	DESCRIPTION	COMMENTS
1	501524	Screw	
2	200608	Washer	
3	210053	Control Shield	
4	800772P	Control Kit	Models HWRB61*J1102, SWRB61*H, SWRB61*J and SWRD61*H
	802248P	Control Assembly	Models HWRT61*H, HWRT61*H1102, HWRZ61*H, HWRZ61*H1102, SWRT61*H and SWRZ61*H
5	800149W	Control Panel and Bracket Assembly	White
	800149Q	Control Panel and Bracket Assembly	Bisque
	800149L	Control Panel and Bracket Assembly	Almond
6	502567W	Control Hood	White
	502567Q	Control Hood	Bisque
	502567L	Control Hood	Almond
7	23222	Screw	
8	505798	Hood Back Plate	
9	800468P	Pressure Switch	
10	M400017	Washer	
11	02916	Screw	
12	52566	Nut	
13	02431	Washer	
14	501086	Screw	
15	210018P	Transformer	
16	503661	Screw	
17	505281	Disconnect Power Warning Label	
18	N/A	Control Panel Overlay	Model HWRB61*J1102
	801052	Rear Overlay	Models SWRT61*H and SWRZ61*H
	801055	Rear Overlay	Models HWRT61*H, HWRT61*H1102, HWRZ61*H and HWRZ61*H1102
	800414	Graphic Overlay	All other models
19	52864	Screw	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Control Panel, Control Hood and Controls (Drawing 3 of 4)

Models HWRY61*H1102, SWRF61*J and SWRY61*H



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Control Panel, Control Hood and Controls (Drawing 3 of 4)

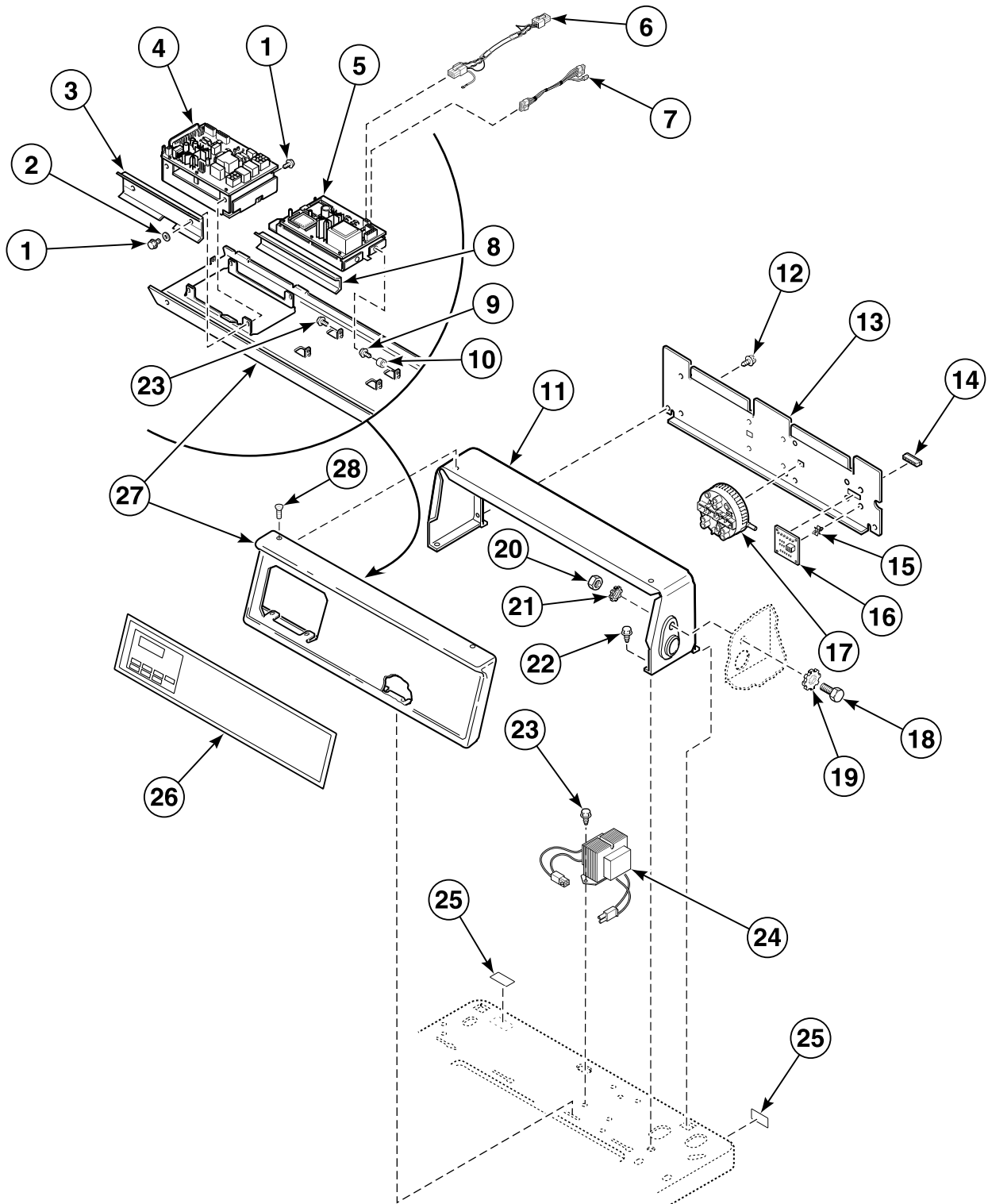
REF	PART NO.	DESCRIPTION	COMMENTS
1	501524	Screw	
2	200608	Washer	
3	210053	Control Shield	
4	800772P	Control Kit	Model SWRF61*J
	802248P	Control Assembly	Models HWRY61*H1102 and SWRY61*H
5	511478	MDC Central Pay Harness	
6	800680	Diagnostic Wire Harness Assembly	
7	800710W	Control Panel and Stud Assembly	White
	800710Q	Control Panel and Stud Assembly	Bisque
	N/A	Control Panel and Stud Assembly	Almond
8	511253W	Control Hood	White
	511253Q	Control Hood	Bisque
	511253L	Control Hood	Almond
9	801165	Rear Control Hood Panel	
10	501086	Screw	
11	800125P	Card Reader Wire Harness Assembly	Model SWRF61*J
12	70054	Nut	
13	800468P	Pressure Switch	
14	210023	Card Reader Bracket	Model SWRF61*J
15	210045P	Card Reader Assembly	Includes item 13; Model SWRF61*J
16	503661	Screw	
17	210018P	Transformer	Model SWRF61*J
	210019P	Transformer	Models HWRY61*H1102 and SWRY61*H
18	20530	Screw	
19	505281	Disconnect Power Warning Label	
20	510146	Bracket	
21	511530WP	Top Panel Kit	White
	511530LP	Top Panel Kit	Almond
22	210108W	End Cap	Right
23	800228	Control Panel Overlay	Model SWRF61*J
	801190	Control Panel Overlay	Model SWRY61*H
	801191	Control Panel Overlay	Model HWRY61*H1102
24	210109W	End Cap	Left
25	52864	Screw	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Control Panel, Control Hood and Controls (Drawing 4 of 4)

Model SWRH61*J



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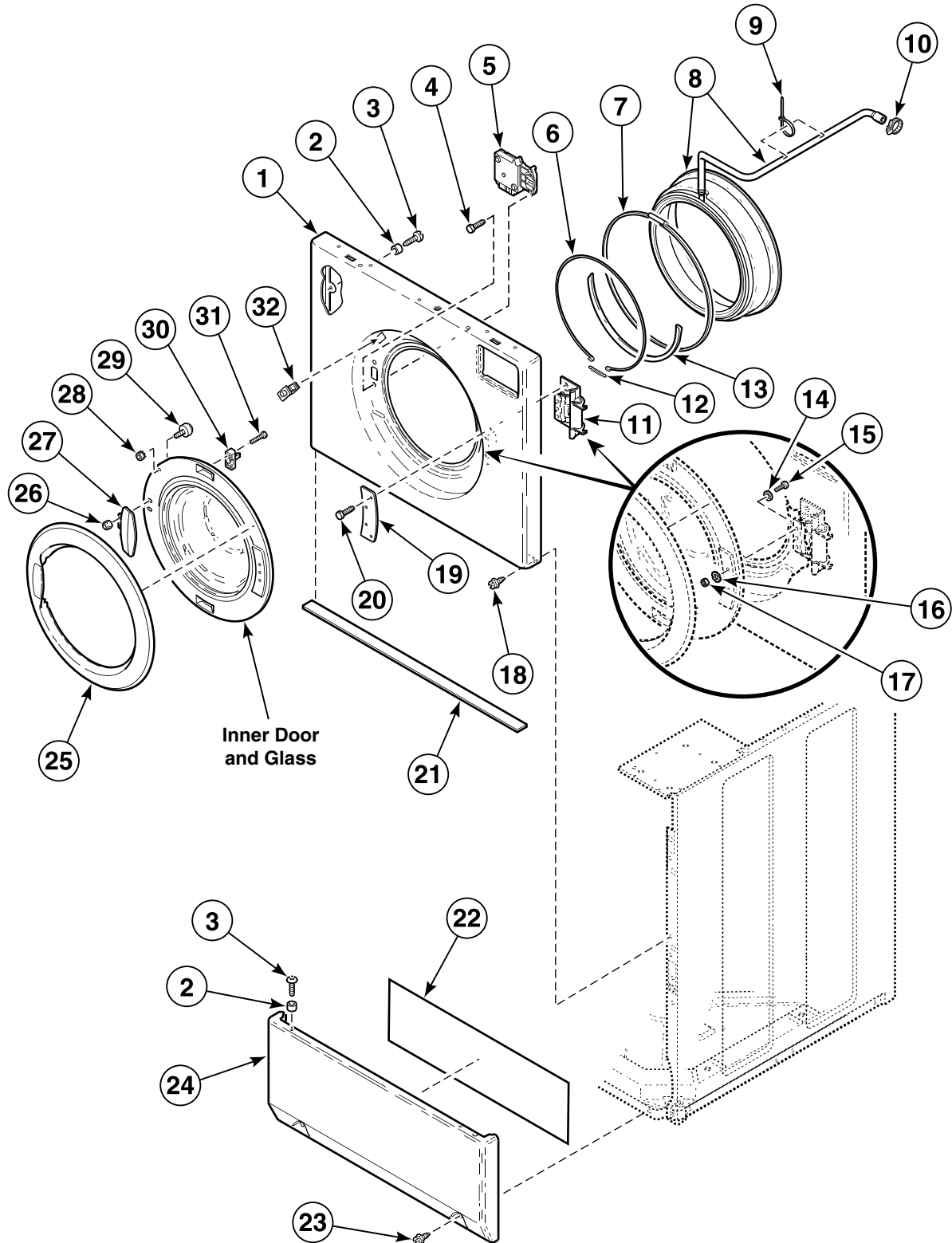
Control Panel, Control Hood and Controls (Drawing 4 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	501524	Screw	
2	200608	Washer	
3	210053	Control Shield	
4	800772P	Control Kit	
5	210016P	Network Board Assembly	
6	800219	Communication Wire Harness Assembly	
7	800217	Network Wire Harness Assembly	
8	36105	Electronic Control Shield	
9	201110	Screw	
10	56079	Panel Locator	
11	502567W	Control Hood	White
	502567Q	Control Hood	Bisque
	502567L	Control Hood	Almond
12	23222	Screw	
13	505798	Hood Back Plate	
14	210099	Communication Connector	
15	210098	PC Board Standoff	
16	210095P	Communication Board	
17	800468P	Pressure Switch	
18	02916	Screw	
19	M400017	Washer	
20	52566	Nut	
21	02431	Washer	
22	501086	Screw	
23	503661	Screw	
24	210018P	Transformer	
25	505281	Disconnect Power Warning Label	
26	800414	Graphic Overlay	
27	800150W	Control Panel	
28	52864	Screw	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Front Panel, Older Style Door Assembly and Door Seal

Models HWF261*E, HWR261*E, SWF261*E and SWR261*E



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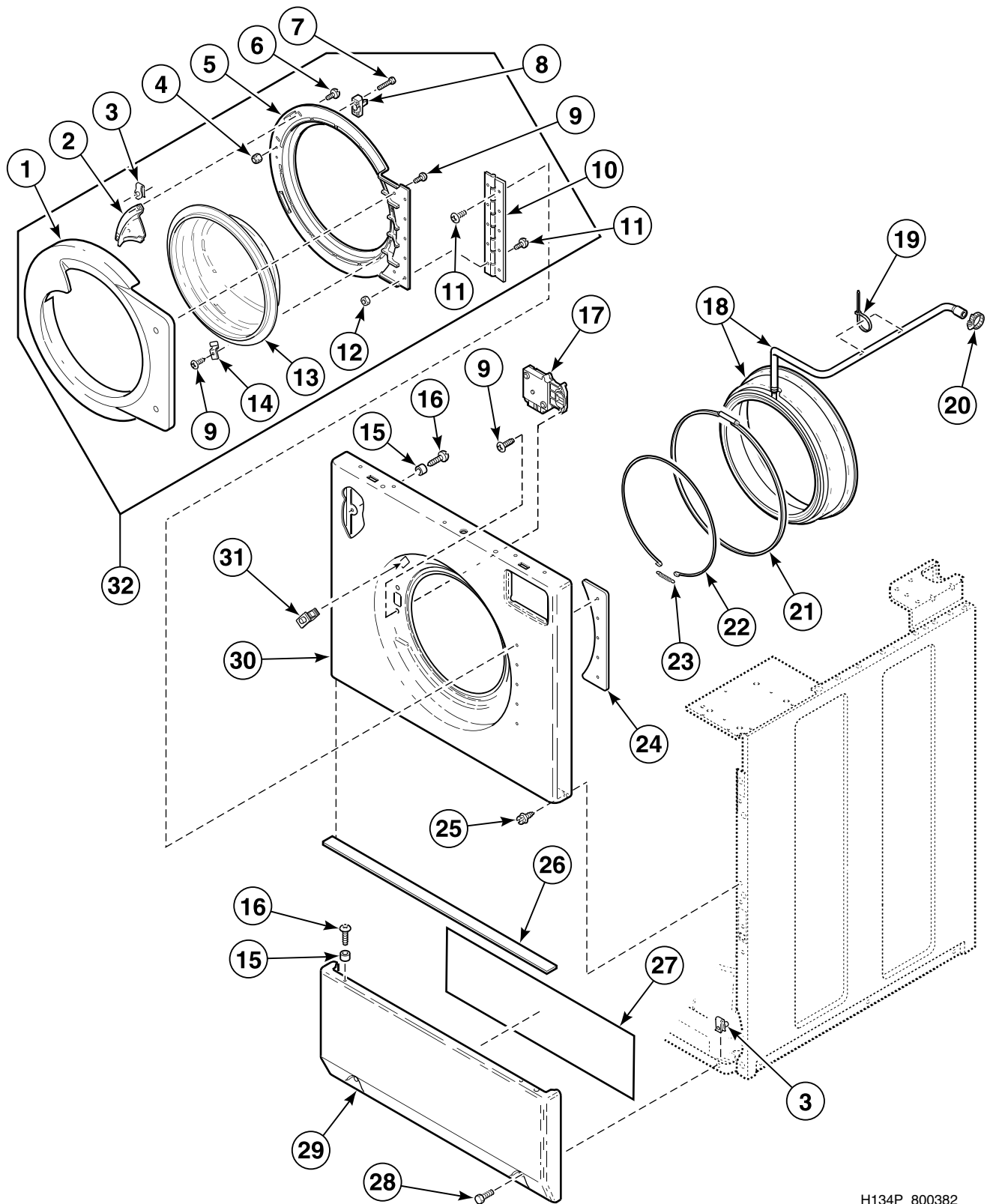
Front Panel, Older Style Door Assembly and Door Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	800435WP	Front Panel Assembly	White; Includes items 2-5, 32, 800437 Hinge Plate, 800336* Front Panel and 801928* Door Assembly
	800435QP	Front Panel Assembly	Bisque; Includes items 2-5, 32, 800437 Hinge Plate, 800336* Front Panel and 801928* Door Assembly
	800435LP	Front Panel Assembly	Almond; Includes items 2-5, 32, 800437 Hinge Plate, 800336* Front Panel and 801928* Door Assembly
2	56079	Panel Locator	
3	39733	Screw	
4	800548	Screw	
5	685429	Door Latch/Switch Assembly	
6	800438	Wire Clamp Ring	
7	685743P	Door Seal Clamp	Seal to outer tub front
8	800232	Door Seal and Hose Assembly	Black
	801784	Door Seal and Hose Assembly	Gray
9	39037	Cable Tie	
10	36801	Hose Clamp	
11	685460	Door Hinge Assembly	
12	800346	Extension Spring	
13	N/A	Foam Tape	Front panel door opening
14	35917	Washer	
15	02916	Screw	
16	M400017	Washer	
17	52566	Nut	
18	503661	Screw	
19	685470	Hinge Plate	
20	685862	Screw	
21	N/A	Foam Tape	1 inch by 26 inches
22	685368	Access Panel Damper	
23	33562	Screw	
24	510069WP	Access Panel	White
	510069QP	Access Panel	Bisque
	510069LP	Access Panel	Almond
25	N/A	Door Bezel	Replace using 800435*P Front Panel Assembly (includes newer style door assembly)
26	685846	Nut	
27	685438	Door Handle	
28	23951	Nut	
29	800233	Bumper	
30	685430	Locking Catch	
31	801993	Screw	
32	800211	Door Switch	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Front Panel, Newer Style Door Assembly and Door Seal



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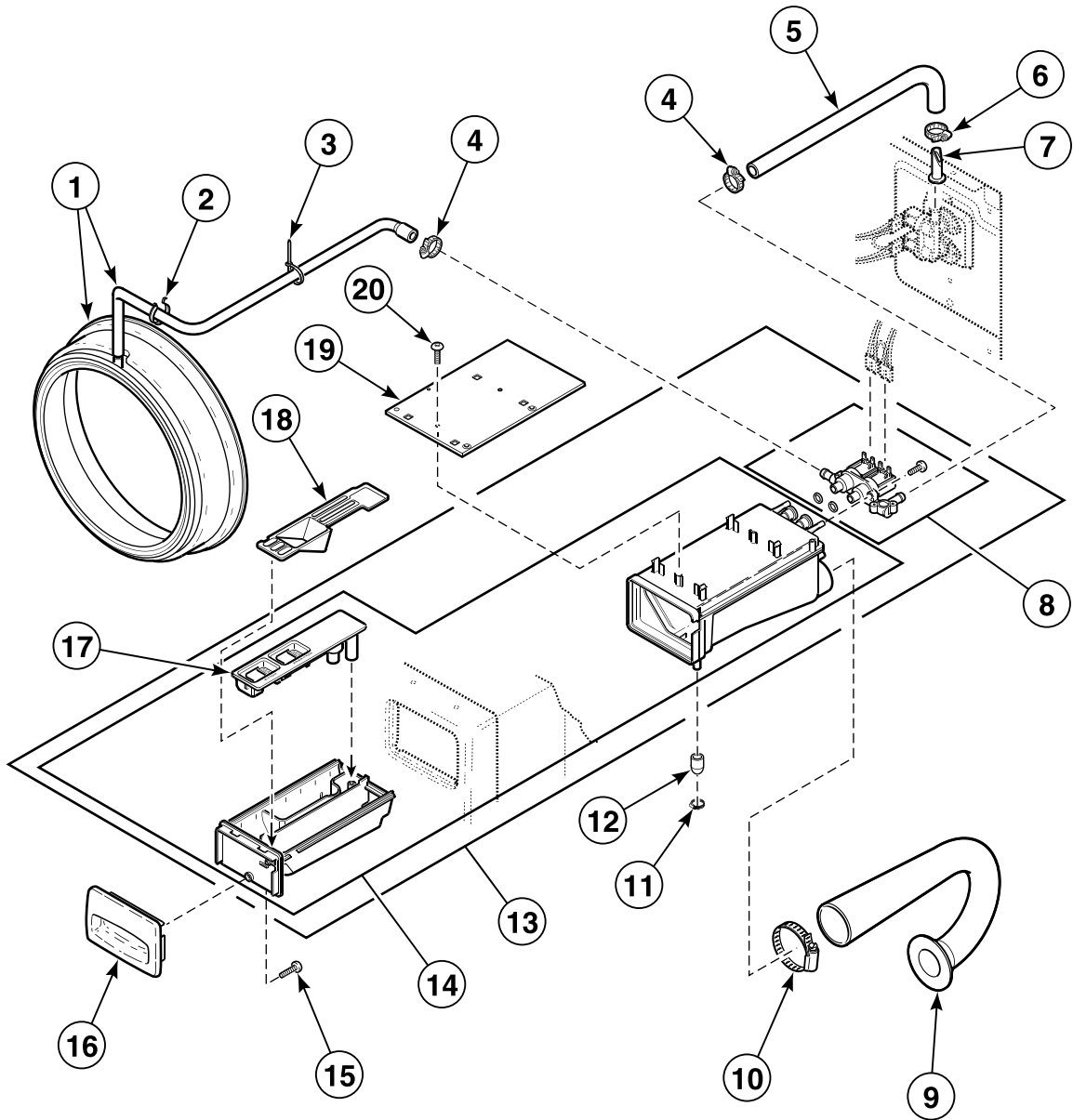
Front Panel, Newer Style Door Assembly and Door Seal

REF	PART NO.	DESCRIPTION	COMMENTS
	800435WP	Front Panel Assembly	White; Includes items 9, 15-17, 31, 800437 Hinge Plate, 800336* Front Panel and 801928* Door Assembly
	800435QP	Front Panel Assembly	Bisque; Includes items 9, 15-17, 31, 800437 Hinge Plate, 800336* Front Panel and 801928* Door Assembly
	800435LP	Front Panel Assembly	Almond; Includes items 9, 15-17, 31, 800437 Hinge Plate, 800336* Front Panel and 801928* Door Assembly
1	800341W	Door Bezel	White
	800341Q	Door Bezel	Bisque
	800341L	Door Bezel	Almond
2	800342	Door Handle	
3	36020	Nut	
4	685846	Nut	
5	800340	Inner Door Bezel	
6	800528	Screw	
7	801993	Screw	
8	685430	Locking Catch	
9	800548	Screw	
10	802934	Door Hinge	
11	801019	Screw	
12	23951	Nut	
13	800343P	Door Glass	
14	800906	Hold-Down Clip	
15	56079	Panel Locator	
16	39733	Screw	
17	685429	Door Latch/Switch Assembly	
18	800232	Door Seal and Hose Assembly	Black
	801784	Door Seal and Hose Assembly	Gray
19	39037	Cable Tie	
20	36801	Hose Clamp	
21	685743P	Door Seal Clamp	
22	800438	Wire Clamp Ring	
23	800346	Extension Spring	
24	802412	Hinge Plate	
25	503661	Screw	
26	N/A	Foam Tape	1 inch by 26 inches
27	685368	Access Panel Damper	
28	801045	Screw	
29	510069WP	Access Panel	White
	510069QP	Access Panel	Bisque
	510069LP	Access Panel	Almond
30	800336WP	Front Panel	White
	800336QP	Front Panel	Bisque
	800336LP	Front Panel	Almond
31	800211	Door Switch	
32	800436WP	Door Assembly	White; Includes items 1-14
	800436QP	Door Assembly	Bisque; Includes items 1-14
	800436LP	Door Assembly	Almond; Includes items 1-14

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Dispenser Assembly

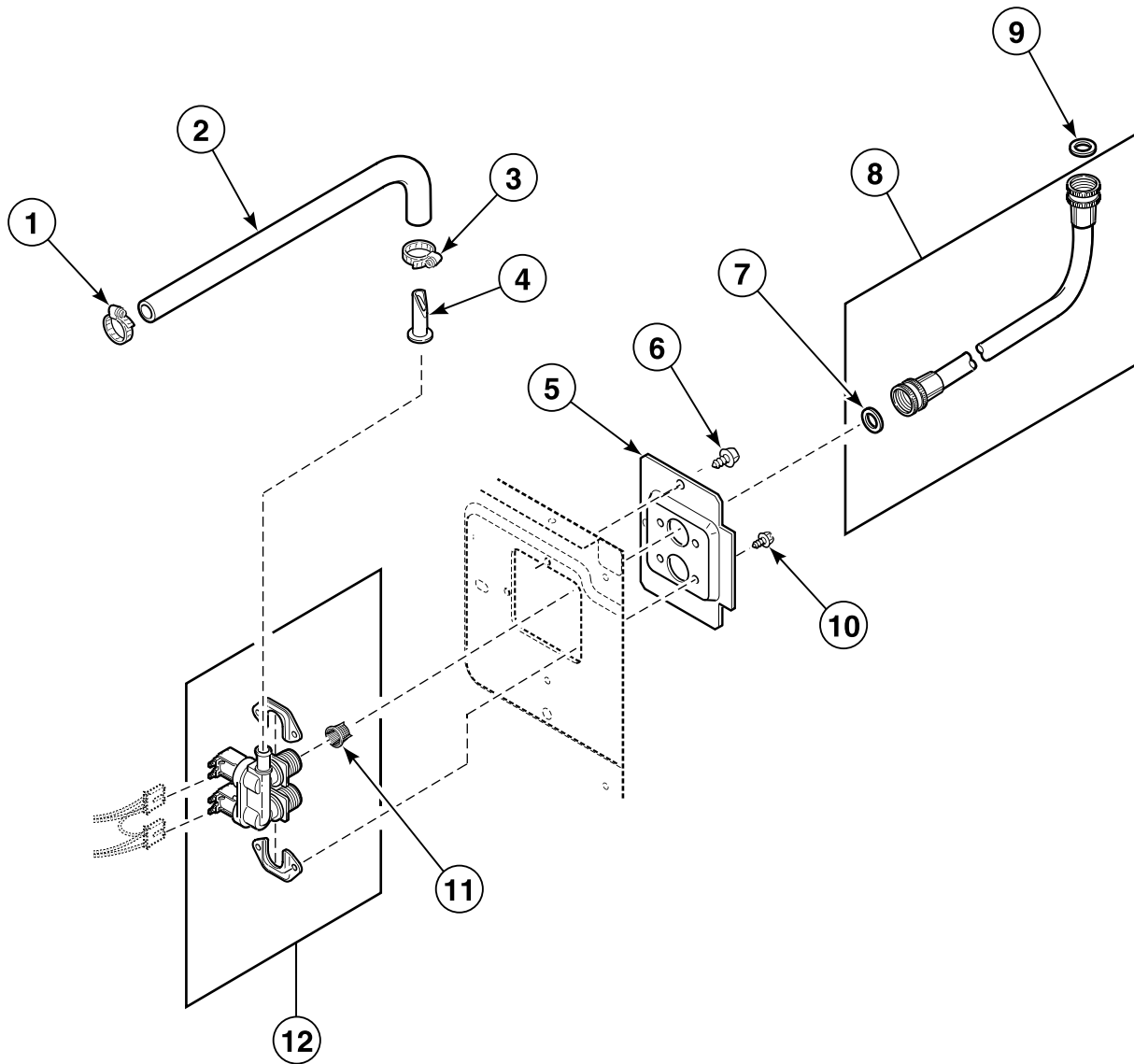


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Dispenser Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	800232	Door Seal and Hose Assembly	Black
	801784	Door Seal and Hose Assembly	Gray
2	687500	Wire Clip	
3	39037	Cable Tie	
4	36801	Hose Clamp	
5	800803	Hose Clamp	
6	801464	Valve-to-Dispenser Inlet Hose	
7	34500	Backflow Preventer	
8	685766P	Valve Kit	
9	800331	Dispenser-to-Tub Hose	
10	685725	Hose Clamp	
11	F200206	Hose Clamp	Use if pump-to-dispenser hose is removed
12	801746	Cap	Use if pump-to-dispenser hose is removed
13	685756P	Dispenser	Includes items 8, 14 and 17
14	801476P	Dispenser Assembly	Includes item 17
15	800548	Screw	
16	685715WP	Dispenser Drawer Front	White
	685715Q	Dispenser Drawer Front	Bisque
	685715L	Dispenser Drawer Front	Almond
17	685716	Insert	
18	800899	Detergent Cover	
19	801024	Dispenser Plate	
20	801001	Screw	

Mixing Valve, Inlet Hose and Dispenser Hose

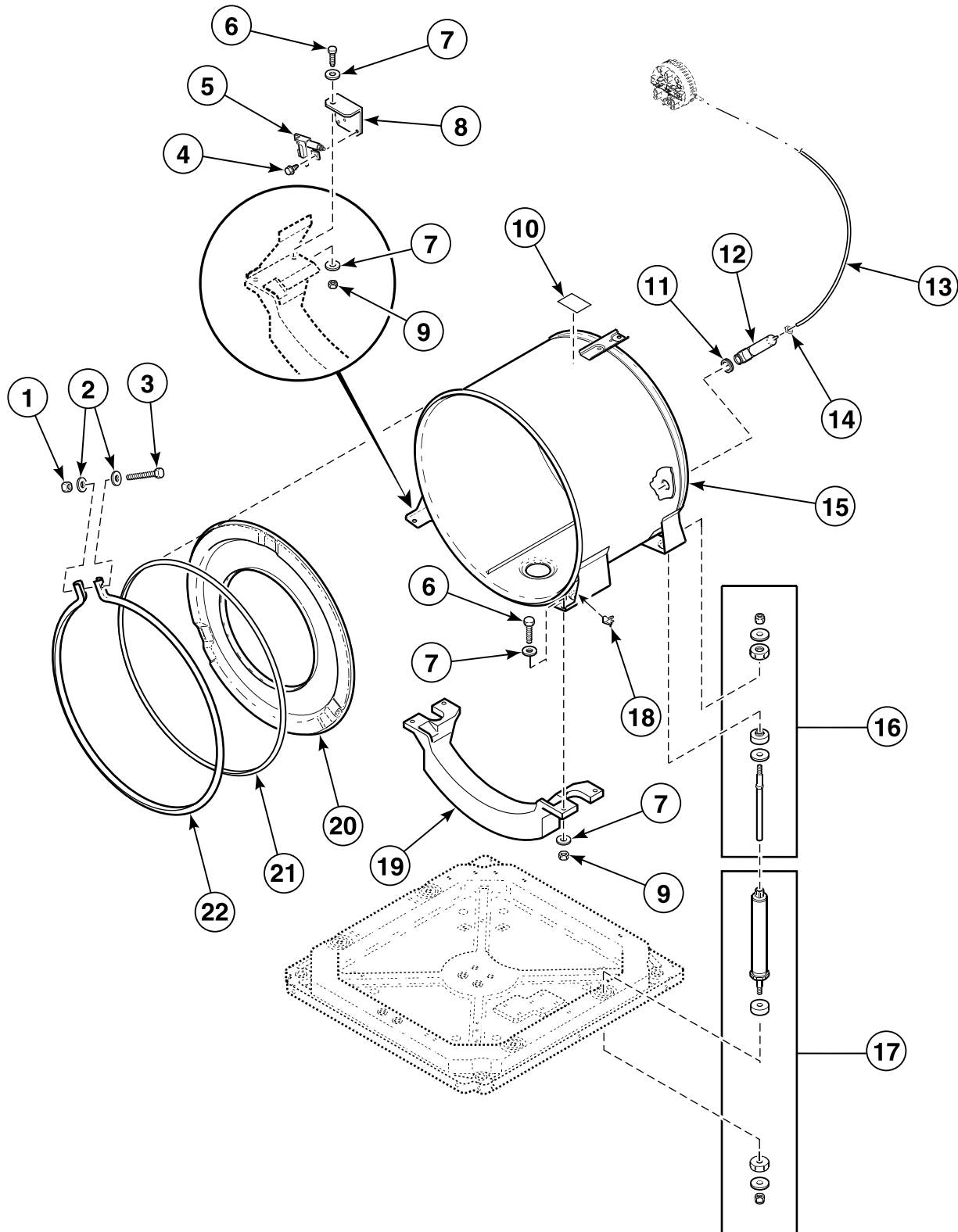


H077P_800382

Mixing Valve, Inlet Hose and Dispenser Hose

REF	PART NO.	DESCRIPTION	COMMENTS
1	36801	Hose Clamp	
2	801464	Valve-to-Dispenser Inlet Hose	
3	800803	Hose Clamp	
4	34500	Backflow Preventer	
5	800323	Mixing Valve Plate	
6	503661	Screw	
7	20290	Washer	
8	28330P	Fill Hose Kit	5 feet; Includes 2 of item 7
	20617	Fill Hose	8 feet
	20618	Fill Hose	10 feet
9	20290	Washer	
	28605	Washer	Filter screen
	802254	Washer	Flow restrictor; Water pressure reducer; Available for water pressure up to but not exceeding 120 psi
10	501086	Screw	
11	802926	Mixing Valve Screen	
12	802220P	Mixing Valve	

Outer Tub, Front and Clamp Ring



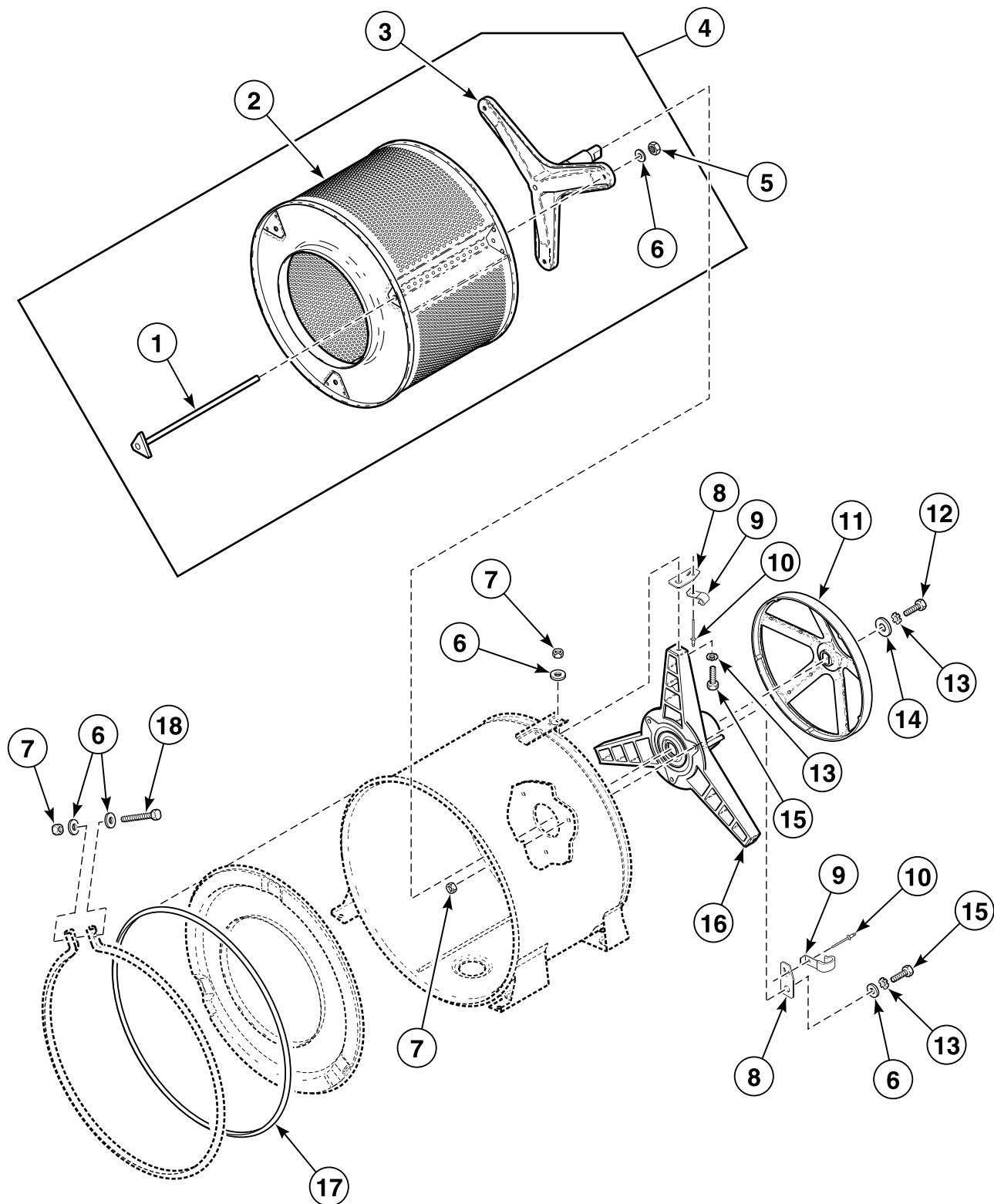
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Outer Tub, Front and Clamp Ring

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430218	Nut	
2	800457	Washer	
3	800462	Screw	
4	503661	Screw	
5	801006	Out-of-Balance Switch Assembly	
6	800461	Screw	
7	M400081	Washer	
8	800663	Switch Mounting Bracket	
9	800452	Nut	
10	500049	Warning Label	
11	29175	Grommet	
12	30907	Pressure Bulb	
13	800648P	Tubing	Models HWF261*E, HWF261*H, HWRY61*H1102, SWF261*E, SWF261*H, SWRF61*J and SWRY61*H
	39129	Tubing	Models HWR261*E, HWR261*H, SWR261*E and SWR261*H
	685751	Tubing	Models HWRB61*J1102, HWRT61*H, HWRT61*H1102, HWRZ61*H, HWRZ61*H1102, SWRB61*H, SWRB61*J, SWRC61*J, SWRD61*H, SWRH61*J, SWRT61*H and SWRZ61*H
14	39282	Hose Clamp	
15	801081P	Outer Tub Assembly	
16	800622P	Tub Shock Absorber Kit	
17	800623P	Base Shock Absorber Kit	
18	00161	Grounding Clip	
19	800205	Ballast Weight	
20	800430	Tub Front Assembly	
21	800432P	Tub Front Seal	
22	800312	Clamp Ring	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Inner Basket, Trunnion, Bearing Housing and Pulley

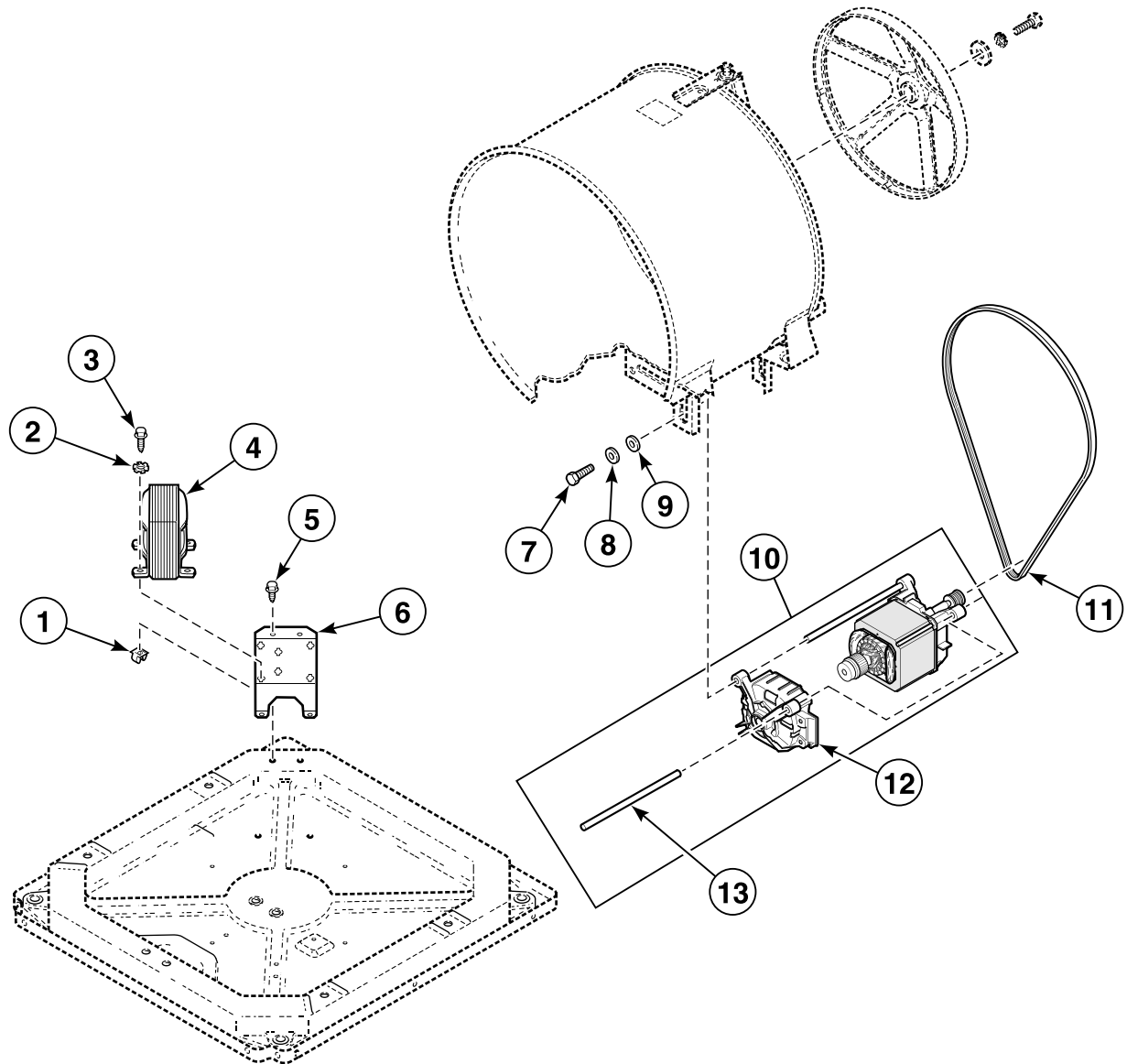


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Inner Basket, Trunnion, Bearing Housing and Pulley

REF	PART NO.	DESCRIPTION	COMMENTS
	27604P	Anti-Seize Compound	Pulley to inner basket shaft
	838P3	Hardware Kit	Includes (8) of item 6, (7) each of items 7 and 13, (6) of item 10, (1) each of items 12,14,17, 18 and 27604P Anti-Seize Compound
1	800666	Tension Rod Assembly	
2	800198P	Inner Basket Kit	Includes (3) each of items 1, 5, 6, and 838P3 Hardware Kit
3	800749P	Trunnion Shaft and Hardware Kit	Includes (3) each of items 1, 5, 6, and 838P3 Hardware Kit
4	800429P	Inner Basket Assembly	Includes items 2, 3, (3) each of items 1, 5, 6, and 838P3 Hardware Kit
5	685844	Nut	
6	800457	Washer	
7	800452	Nut	
8	800552	Hose Mounting Plate	
9	800553	Hose Clip	
10	685847	Pop Rivet	
11	800866	Driven Pulley	
12	685831	Screw	Left hand thread
13	M403958	Washer	
14	800464	Washer	
15	M400043	Screw	
16	800428P	Bearing Housing Kit	Includes 838P3 Hardware Kit
17	800432P	Tub Front Seal	
18	800462	Screw	

Motor and Belt



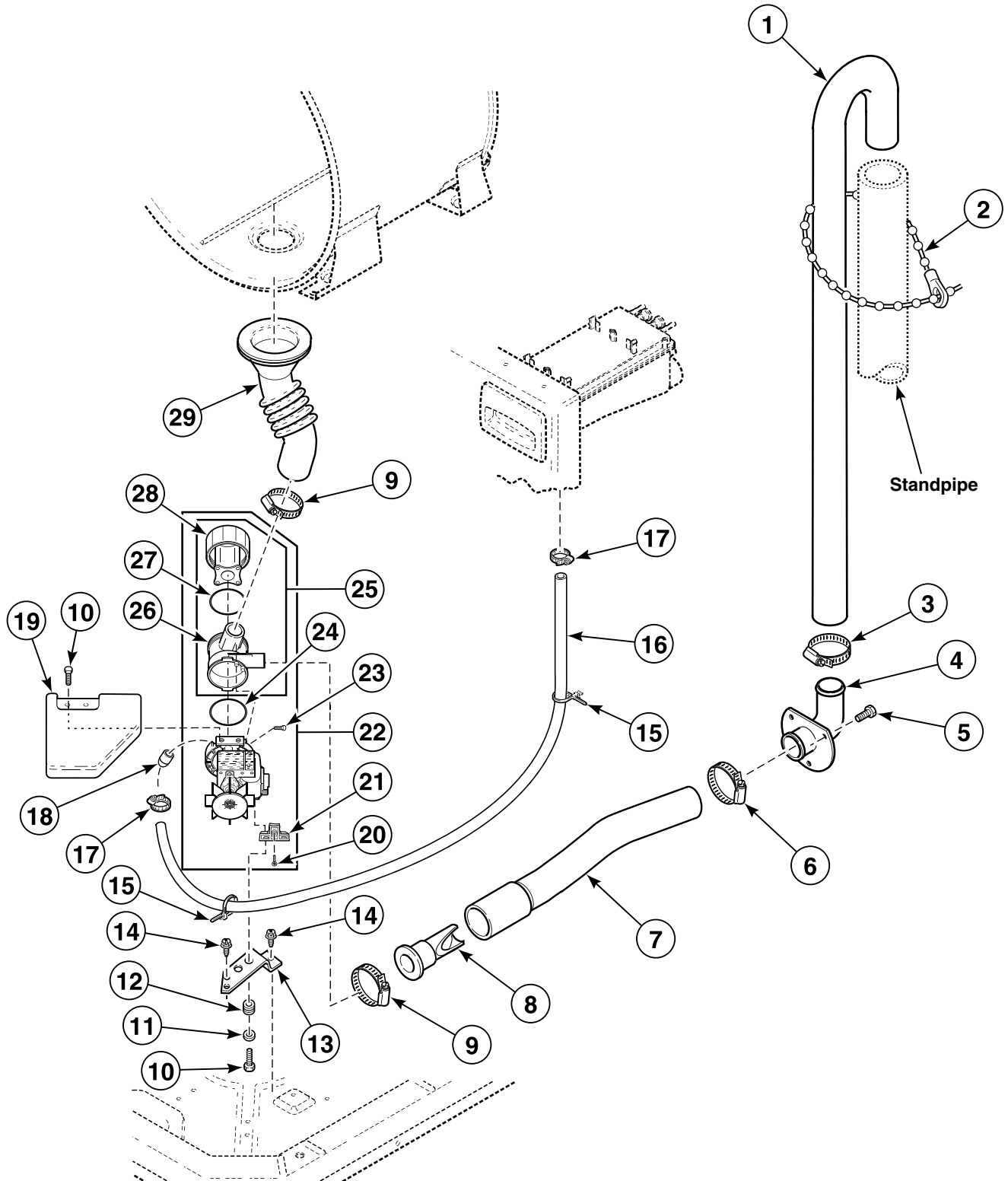
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Motor and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	70030501	Expansion Clip	
2	M400014	Washer	
3	M411072	Screw	
4	686513P	Transformer	
5	503661	Screw	
6	N/A	Transformer Bracket	
7	M400057	Screw	
8	02834	Washer	
9	M400080	Washer	
10	685639P	Motor Assembly	Includes item 12 and 2 of item 13
11	800319P	Drive Belt	
12	738P3	Motor Brush Kit	220 Volt motor
13	801062	Motor Mount Rod	

N/A = Part no longer available

Hoses and Pump

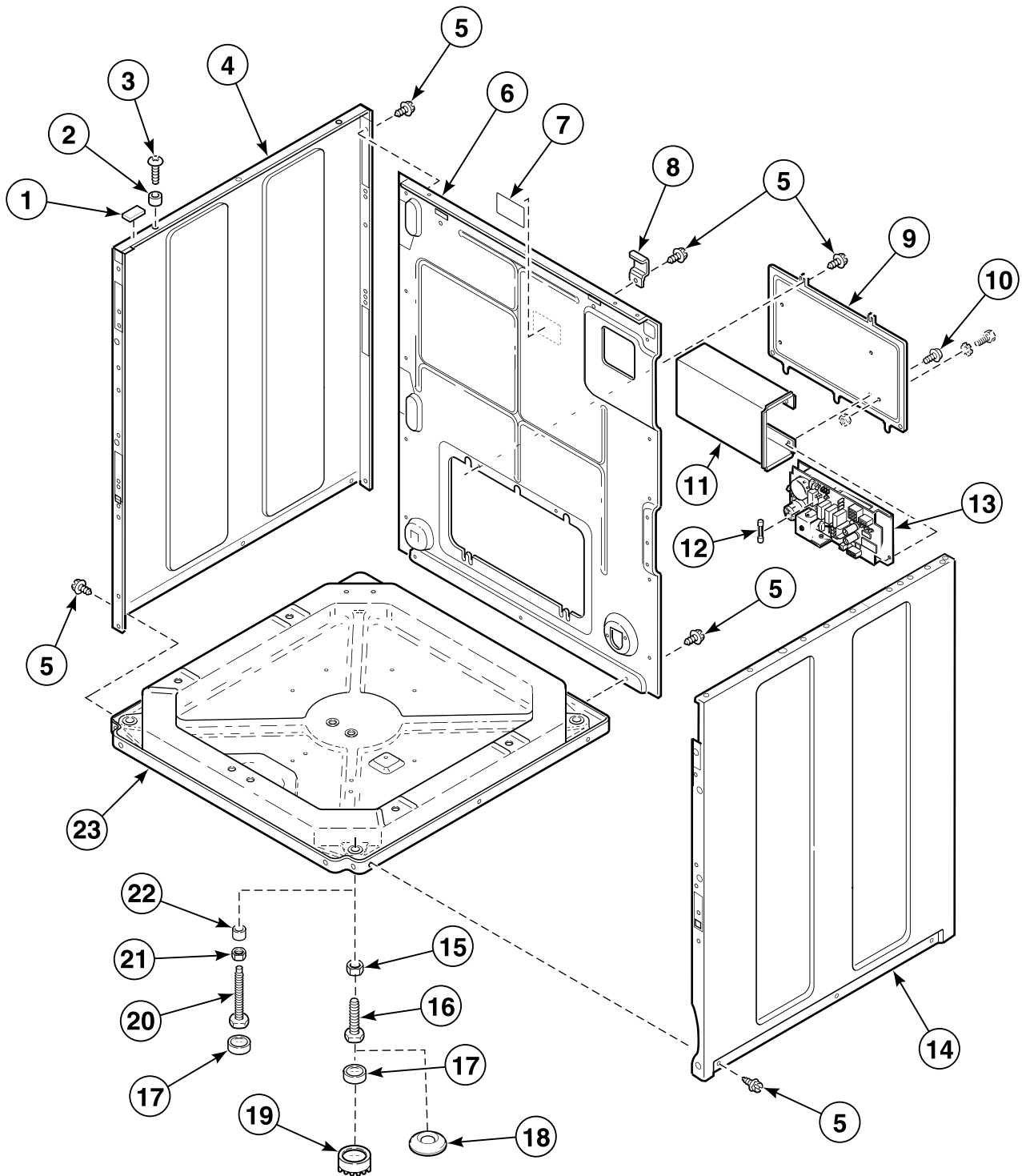


FLW974P_800382

Hoses and Pump

REF	PART NO.	DESCRIPTION	COMMENTS
1	27154	Drain Hose	
2	33489	Standpipe Strap	
3	20211	Hose Clamp	
4	35766	Drain Hose Elbow	
5	52909	Screw	
6	20391	Hose Clamp	
7	685737	Pump-to-Elbow Hose	
8	800310	Backflow Preventer	
9	36802	Hose Clamp	
10	38096	Screw	Metric; Use with 685703 Drain Pump
	501285	Screw	Use with 801015 Drain Pump
11	800465	Washer	Use with 685703 and 801015 Drain Pump
12	802218	Grommet	Use with 685703 and 801015 Drain Pump
13	802219	Pump Bracket	Use with 685703 and 801015 Drain Pump
	802626	Pump Mount Bracket	Use with 802623 Drain Pump
14	503661	Screw	
15	38663	Wire Tie	
16	800424	Pump-to-Dispenser Hose Assembly	Use with 685703 Drain Pump
17	F200206	Hose Clamp	Use with 685703 Drain Pump
18	801112	Nozzle Cap	Use with 685703 Drain Pump
19	38067	Pump Shield	Use with 685703 Drain Pump
20	802430	Screw	Use with 801015 and 802623 Drain Pump
21	802432	Pump Mount	Use with 801015 Drain Pump
22	888P3	Drain Pump Kit	Includes wire harness adapter
23	802431	Screw	Use with 801015 and 802623 Drain Pump
24	802487	O-Ring	Use with 685703 Drain Pump
	802429	O-Ring	Use with 801015 and 802623 Drain Pump
25	801209	Pump Housing Assembly	Includes items 25-27; Use with 685703 Drain Pump
	802434P	Pump Housing Assembly	Includes items 25-27; Use with 801015 and 802623 Drain Pump
26	801208	Pump Housing	Use with 685703 Drain Pump
	802428	Pump Housing	Use with 801015 and 802623 Drain Pump
27	801207	O-Ring	Use with 685703 Drain Pump
	802427	Gasket	Use with 801015 and 802623 Drain Pump
28	801206P	Lid Assembly	Includes filter; Use with 685703 Drain Pump
	802426P	Lid Assembly	Includes filter; Use with 801015 and 802623 Drain Pump
29	800317	Tub-to-Pump Hose	
	27615P	Sealant	Tub-to-pump hose to outer tub

Base, Side Panels and Rear Panel



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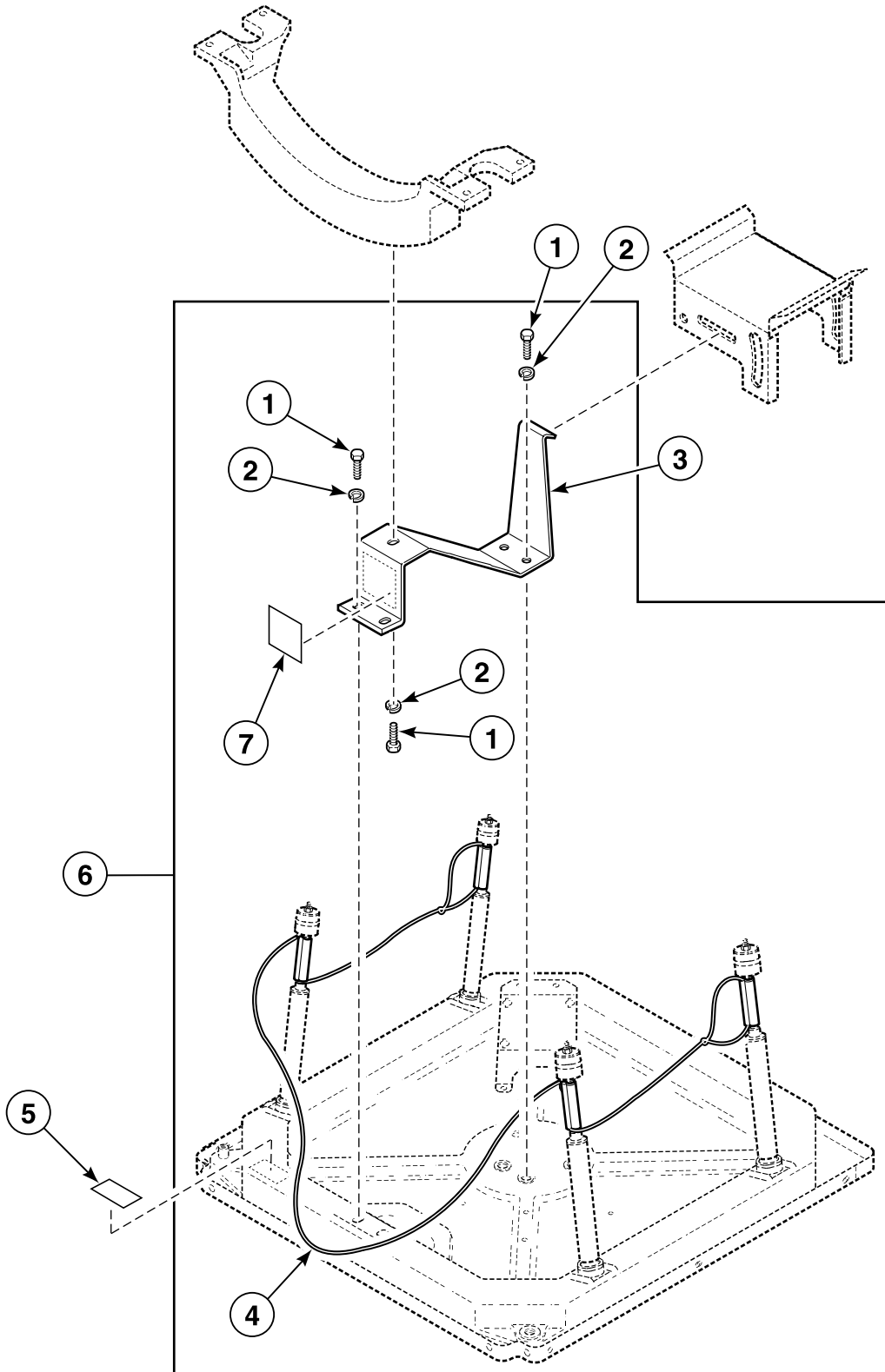
Base, Side Panels and Rear Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	56128	Bumper Pad	
2	56079	Panel Locator	
3	39733	Screw	
4	800004WP	Cabinet Panel Kit	White; Left; Includes corner gusset with hardware
	800004QP	Cabinet Panel Kit	Bisque; Left; Includes corner gusset with hardware
	800004LP	Cabinet Panel Kit	Almond; Left; Includes corner gusset with hardware
5	503661	Screw	
6	800010P	Rear Panel	Includes corner gusset with hardware
7	685928	Screw Label	Left hand thread
8	510136	Top Hinge	
9	801012	Rear Service Panel	
10	501524	Screw	
11	801013	Control Shield	Models HWRB61*J1102, HWRT61*H, HWRT61*H1102, HWRY61*H1102, HWRZ61*H, HWRZ61*H1102, SWRB61*H, SWRB61*J, SWRC61*J, SWRD61*H, SWRF61*J, SWRH61*J, SWRT61*H, SWRY61*H and SWRZ61*H
12	F350138	Fuse	7 Amp; 1.25 x .25
13	687539P	Motor Control Assembly	Models HWRB61*J1102, HWRT61*H, HWRT61*H1102, HWRY61*H1102, HWRZ61*H, HWRZ61*H1102, SWRB61*H, SWRB61*J, SWRC61*J, SWRD61*H, SWRF61*J, SWRH61*J, SWRT61*H, SWRY61*H and SWRZ61*H
14	800005WP	Side Panel Kit	White; Right; Includes 801024 Dispenser Plate with hardware and 547P3 Coin Cabinet Hardware Kit
	800005QP	Side Panel Kit	Bisque; Right; Includes 801024 Dispenser Plate with hardware and 547P3 Coin Cabinet Hardware Kit
	N/A	Side Panel Kit	Almond; Right; Includes 801024 Dispenser Plate with hardware and 547P3 Coin Cabinet Hardware Kit
15	21899	Nut	For 1/2 inch leveling leg; Fits 802245 Base Assembly
16	34319	Leveling Leg	1/2 inch leveling leg; Fits 802245 Base Assembly
17	34318	Rubber Foot	
18	155P3	Anchor	Includes 4 rubber discs with adhesive backing
19	501855	Rubber Foot	Use to prevent movement on smooth surface floor coverings; Install over 2 existing front rubber feet (item 17); For 1/2 inch leveling leg
20	800014	Leveling Leg	For 3/8 inch leveling leg
21	20274	Nut	For 3/8 inch leveling leg
22	800015	Leveling Leg Spacer	For 3/8 inch leveling leg
23	802245	Base Assembly	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Shipping Materials

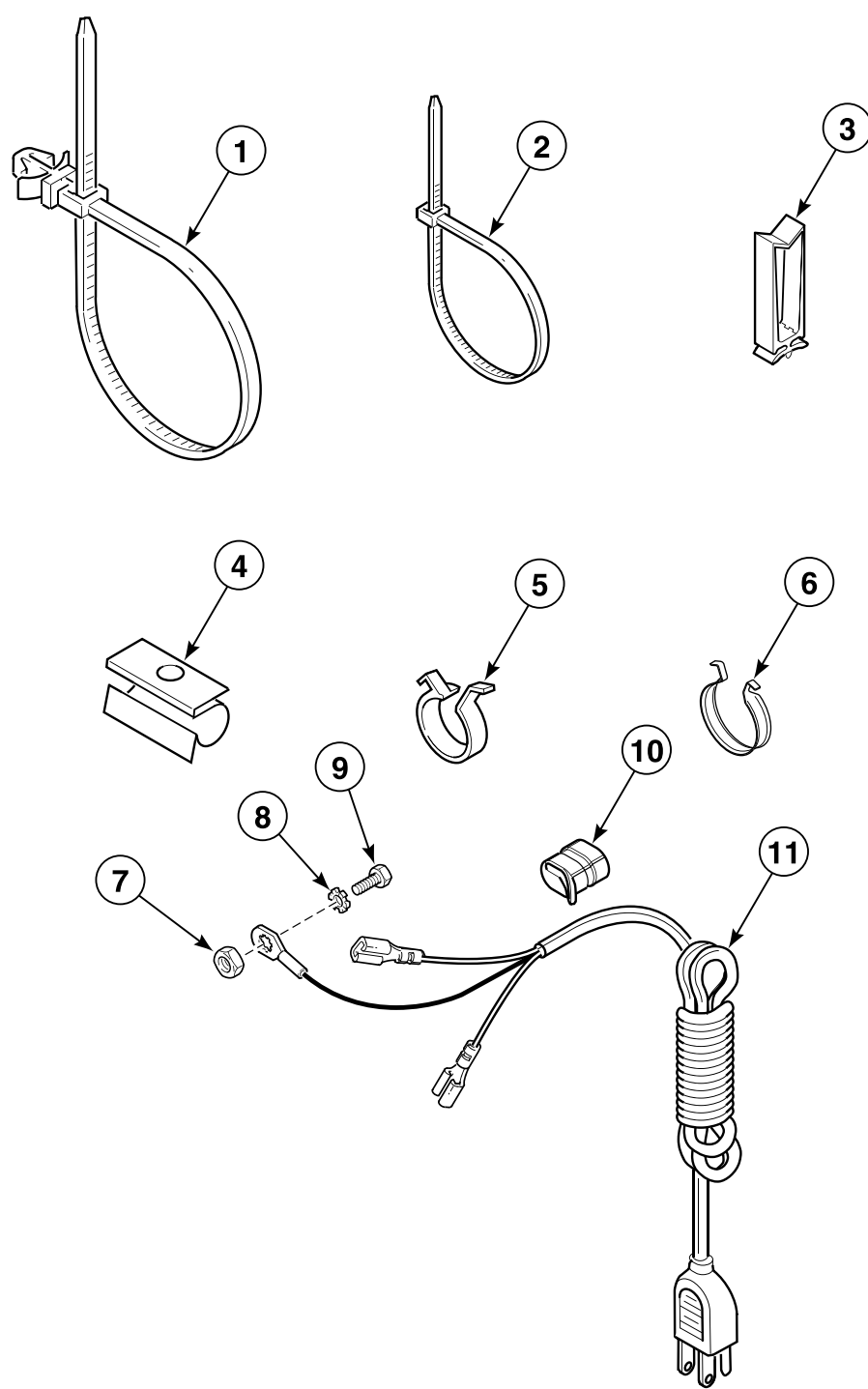


H087P_800382

Shipping Materials

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400043	Screw	
2	M400014	Washer	
3	685911	Shipping Bracket	
4	800364P	Shipping Cord and Brace Assembly	
5	500049	Warning Label	
6	728P3	Shipping Materials Kit	Includes items 1-4 and 7
7	686901	Shipping Bracket Label	

Wire Ties, Harness Clips and Power Cord

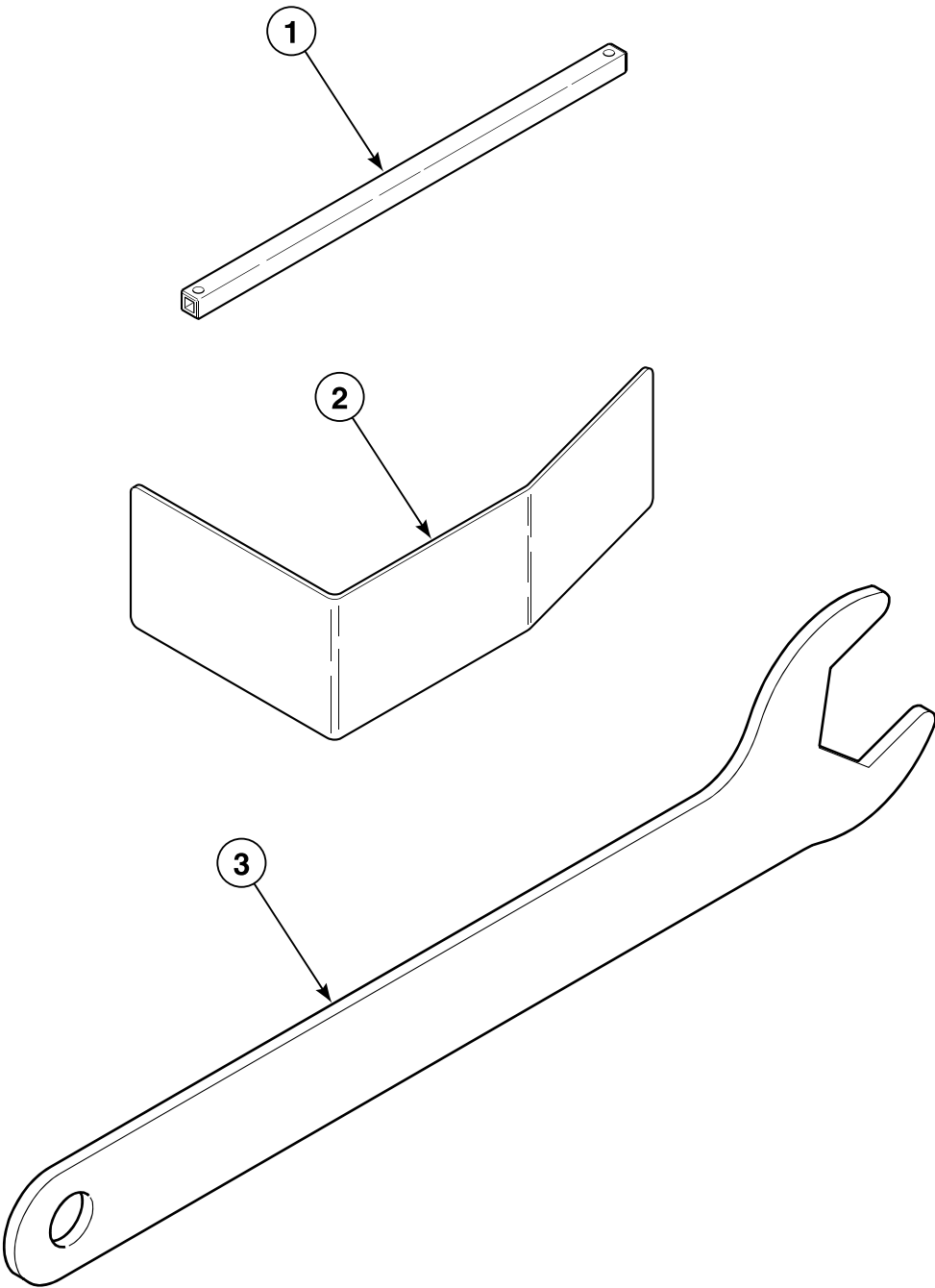


H130P_800382

Wire Ties, Harness Clips and Power Cord

REF	PART NO.	DESCRIPTION	COMMENTS
1	38663	Wire Tie	
2	55881	Harness Strap	
3	36274	Wire Clip	
4	36985	Hose Clip	
5	504034	Wire Clip	Small
6	687500	Wire Clip	Large
7	03673	Nut	
8	03815	Washer	
9	685837	Screw	
10	38384	Strain Relief	
11	34458	Lead-In Cord	

Special Tools

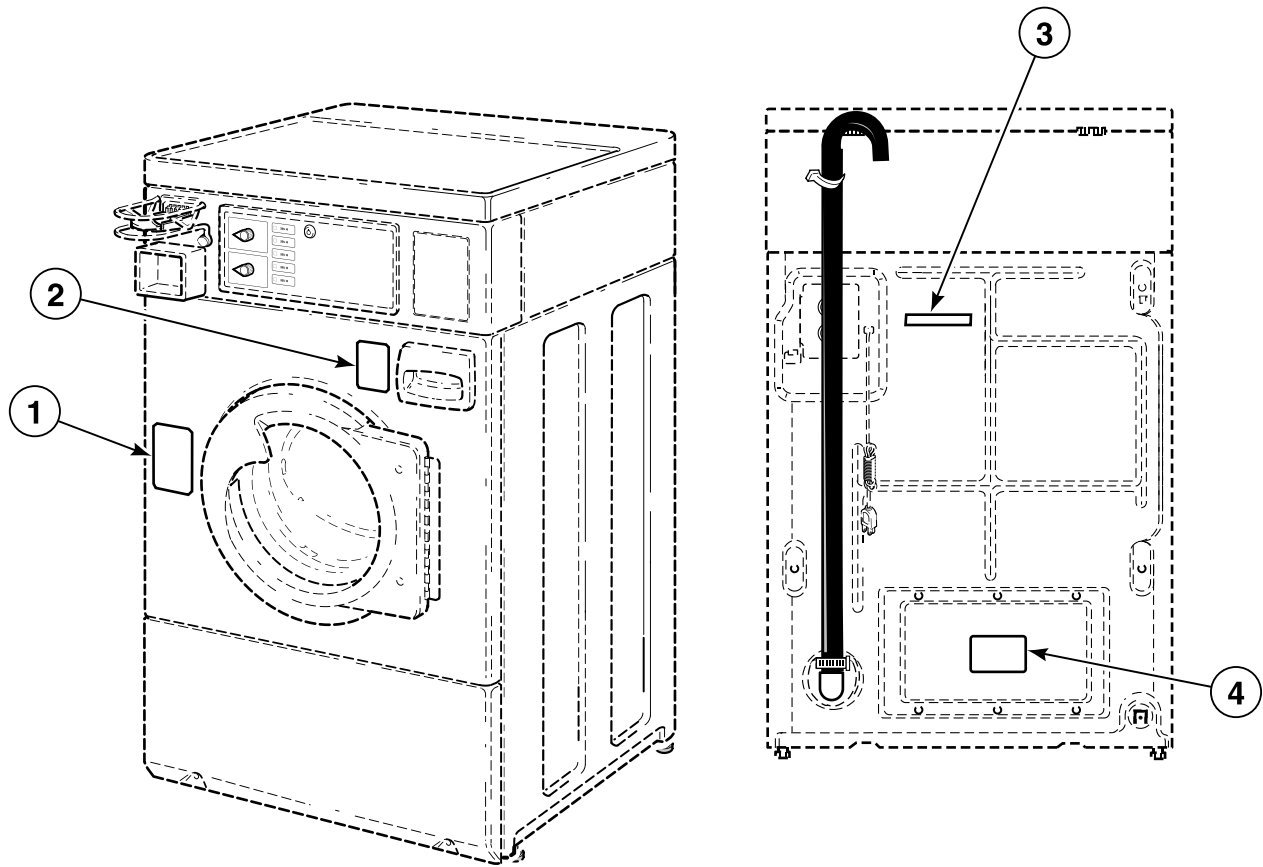


FLW1671P_800382

Special Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	310P4	Ratchet Extension Tool	1/4 inch; Use to install and remove coin drop
2	318P4	Dispenser Drawer Tool	Use to remove dispenser drawer
3	392P4	Wrench	Use for adjusting leveling legs

Labels - Front Control Washers

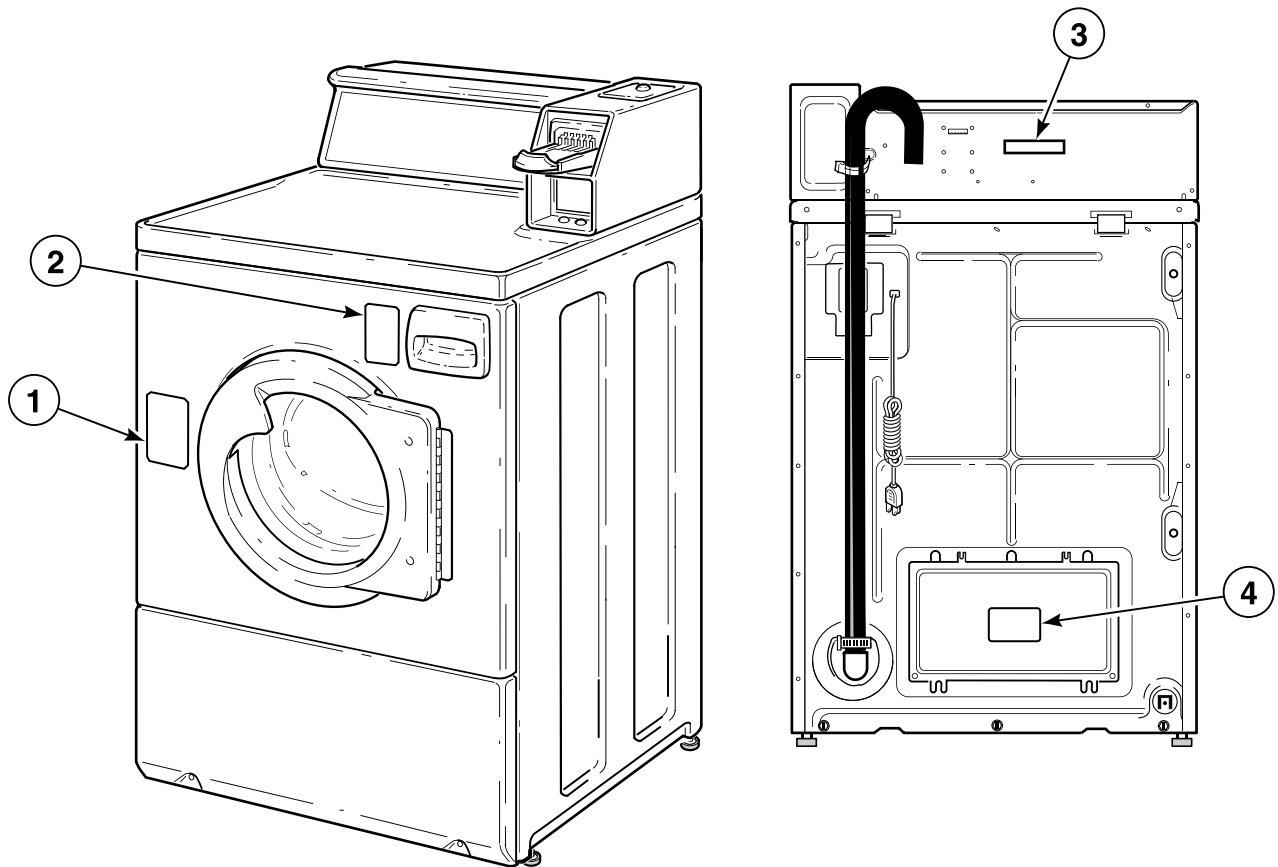


H132P_800382

Labels - Front Control Washers

REF	PART NO.	DESCRIPTION	COMMENTS
1	685947	Door Locked Label	
2	800420	Oversudsing Label	English
	802839	Oversudsing Label	Quebec French
	800621	Oversudsing Label	Spanish
3	505281	Disconnect Power Warning Label	English
	500316	Warning Label	Quebec French
4	500049	Warning Label	English
	500314	Warning Label	Quebec French

Labels - Rear Control Washers

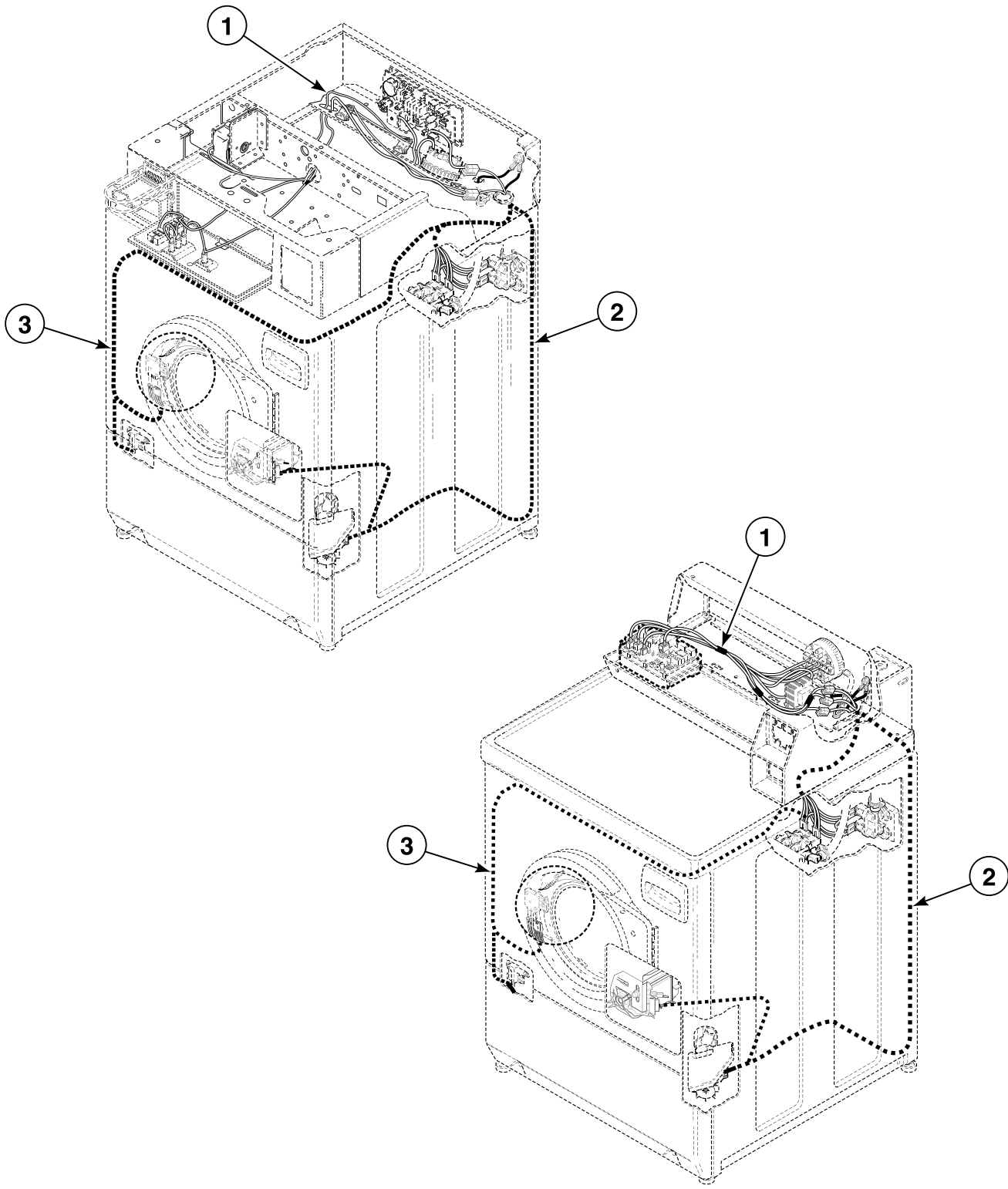


H128P_800382

Labels - Rear Control Washers

REF	PART NO.	DESCRIPTION	COMMENTS
1	685947	Door Locked Label	
2	800420	Oversudsing Label	English
	802839	Oversudsing Label	Quebec French
	800621	Oversudsing Label	Spanish
3	505281	Disconnect Power Warning Label	English
	500316	Warning Label	Quebec French
4	500049	Warning Label	English
	500314	Warning Label	Quebec French

Wire Harnesses and Wires



FLW918P_800382

Wire Harnesses and Wires

REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by foot and terminals and connectors as required
	45380	12 Gauge Wire	Orange; Order wire by foot and terminals and connectors as required
1	800113P	Control Harness	Models HWF261*E, HWF261*H, SWF261*E and SWF261*H
	800136P	Control Harness	Models HWR261*E, HWR261*H, SWR261*E and SWR261*H
	800157P	Control Harness	All other models
2	800120P	Motor Wire Harness	Models HWF261*E, HWF261*H, HWR261*E, HWR261*H, SWF261*E, SWF261*H, SWR261*E and SWR261*H
	800358P	Motor Harness Assembly	All other models
3	687574P	Base Wire Harness	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

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